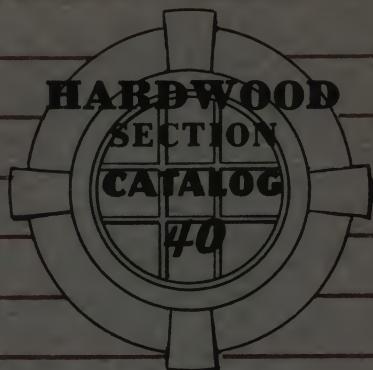


8-16-40



STANDARD LISTS

1940

HARDWOOD:

VENEERED DOORS
SIDELIGHTS

SASH and TRANSOMS

K. D. VENEERED STOCK

Published By

**NATIONAL DOOR
MANUFACTURERS ASSOCIATION, INC.**
CHICAGO, ILL.

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From the collection of:

Alan O'Bright

The Standard National Manufacturers Lists

INCLUDING

Hardwood Veneered Panel and Sash Doors

Flush Doors

Hardwood Sash and Transoms

K. D. Veneered Stock

and

Extras

REPRINTED FROM

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STANDARD DOOR GUARANTEE

All doors produced by members of the National Door Manufacturers Association are guaranteed by the manufacturer to be of good material and workmanship, free from defects which render them unserviceable or unfit for the use for which they are intended. Natural variations in the color or texture of the wood are not to be considered as defects.

Doors must be accorded reasonable treatment by the purchaser. Doors must not be stored in damp warehouses or placed in moist or freshly plastered buildings, or subjected to abnormal heat, dryness or humidity. The structural strength of the door must not be impaired in the fitting of the door or the application of hardware. The manufacturer will not assume responsibility for doors which become defective from these causes. Top and bottom edges of all doors must be thoroughly painted or varnished to prevent undue absorption of moisture.

A warp or twist of not to exceed $\frac{1}{4}$ " shall not be considered a defect.

Doors must be inspected upon arrival, before being fitted or hung, and all claims or complaints must be filed before painter's finish is applied.

The manufacturer agrees to repair or replace in the white, without charge, any door found to be defective within the meaning of this guarantee.

Doors must not be repaired or replaced without first obtaining the consent of the manufacturer.

Interpretation of Standard Door Guarantee

"A warp or twist of not to exceed $\frac{1}{4}$ " shall not be considered a defect." This refers to any distortion in the door itself and not in its relationship to the frame or jamb in which it is hung. Therefore, a warp or twist exceeding $\frac{1}{4}$ " shall be considered a defect only:

1. When warp is determined by applying a straight edge to the concave face of the door, or
2. When twist is determined by placing the face of the door against a true plane surface. A simple device to determine and measure "twist" may be made by placing two cross-members on a post, one about door height and the other slightly above the floor. The cross-members must be perfectly straight and true and plumbed into perfect alignment.

For the purposes of this Guarantee, a building shall be construed to be "moist" or "freshly plastered" if at the time of the delivery of the doors or at any time subsequent thereto and prior to the completion of the painter's finish, including the painting or varnishing of top and bottom edges, the relative humidity in the room or rooms in which the doors are to be installed or stored, as determined by use of a standard hygrometer, exceeds 50% at 70 degrees Fahrenheit.

7-20-37

Table of Square Feet

Showing
Actual Number of Square Feet, Surface Measure of Door
Decimal Basis

Width of Door	Height of Door							
	6-0	6-4	6-6	6-8	6-10	7-0	7-6	8-0
1- 8.....	10.0	10.6	10.8	11.1	11.4	11.7	12.5	13.3
1-10.....	11.0	11.6	11.9	12.2	12.5	12.8	13.8	14.7
2- 0.....	12.0	12.7	13.0	13.3	13.7	14.0	15.0	16.0
2- 2.....	13.0	13.7	14.1	14.4	14.8	15.2	16.3	17.3
2- 4.....	14.0	14.8	15.2	15.6	15.9	16.3	17.5	18.7
2- 6.....	15.0	15.8	16.3	16.7	17.1	17.5	18.8	20.0
2- 8.....	16.0	16.9	17.3	17.8	18.2	18.7	20.0	21.3
2-10.....	17.0	17.9	18.4	18.9	19.4	19.8	21.3	22.7
3- 0.....	18.0	19.0	19.5	20.0	20.5	21.0	22.5	24.0
3- 2.....	19.0	20.1	20.6	21.1	21.6	22.2	23.8	25.3
3- 4.....	20.0	21.1	21.7	22.2	22.8	23.3	25.0	26.7
3- 6.....	21.0	22.2	22.8	23.3	23.9	24.5	26.3	28.0
3- 8.....	22.0	23.2	23.8	24.4	25.1	25.7	27.5	29.3
3-10.....	23.0	24.3	24.9	25.6	26.2	26.8	28.8	30.7
4- 0.....	24.0	25.3	26.0	26.7	27.3	28.0	30.0	32.0
4- 2.....	25.0	26.4	27.1	27.8	28.5	29.2	31.3	33.3
4- 4.....	26.0	27.5	28.2	28.9	29.6	30.3	32.5	34.7
4- 6.....	27.0	28.5	29.3	30.0	30.8	31.5	33.8	36.0
4- 8.....	28.0	29.6	30.3	31.1	31.9	32.7	35.0	37.3
4-10.....	29.0	30.6	31.4	32.2	33.0	33.8	36.3	38.7
5- 0.....	30.0	31.7	32.5	33.3	34.2	35.0	37.5	40.0
5- 2.....	31.0	32.7	33.6	34.4	35.3	36.2	38.8	41.3
5- 4.....	32.0	33.8	34.7	35.6	36.4	37.3	40.0	42.7
5- 6.....	33.0	34.8	35.8	36.7	37.6	38.5	41.3	44.0
5- 8.....	34.0	35.9	36.8	37.8	38.7	39.7	42.5	45.3
5-10.....	35.0	37.0	37.9	38.9	39.9	40.8	43.8	46.7
6- 0.....	36.0	38.0	39.0	40.0	41.0	42.0	45.0	48.0

Veneered Door Base List

Panel Doors and Panel Sash Doors

Stiles and Top Rails not over 4 $\frac{7}{8}$ "—Bottom Rail not over 9 $\frac{3}{4}$ "—Both overall sizes. Veneers Standard $\frac{1}{8}$ " faces, sawn or rotary-cut at factory option. Stock Sticking.

1 $\frac{3}{8}$ " Thick

1- 8x6-0.....	\$12.80	2- 2x6-10.....	\$14.20
1-10x6-0.....	12.80	2- 4x6-10.....	14.60
2- 0x6-0.....	12.80	2- 6x6-10.....	15.10
2- 2x6-0.....	13.10	2- 8x6-10.....	15.70
2- 4x6-0.....	13.50	2-10x6-10.....	16.40
2- 6x6-0.....	14.00	3- 0x6-10.....	17.20
2- 8x6-0.....	14.60	3- 2x6-10.....	18.90
2-10x6-0.....	15.30	3- 4x6-10.....	20.60
3- 0x6-0.....	16.10		
1- 8x6-4.....	13.00	1- 8x7-0.....	14.40
1-10x6-4.....	13.00	1-10x7-0.....	14.40
2- 0x6-4.....	13.00	2- 0x7-0.....	14.40
2- 2x6-4.....	13.30	2- 2x7-0.....	14.70
2- 4x6-4.....	13.70	2- 4x7-0.....	15.10
2- 6x6-4.....	14.20	2- 6x7-0.....	15.60
2- 8x6-4.....	14.80	2- 8x7-0.....	16.20
2-10x6-4.....	15.50	2-10x7-0.....	16.90
3- 0x6-4.....	16.30	3- 0x7-0.....	17.70
		3- 2x7-0.....	19.45
1- 8x6-6.....	13.10	3- 4x7-0.....	21.20
1-10x6-6.....	13.10		
2- 0x6-6.....	13.10	1- 8x7-6.....	17.10
2- 2x6-6.....	13.40	1-10x7-6.....	17.10
2- 4x6-6.....	13.80	2- 0x7-6.....	17.10
2- 6x6-6.....	14.30	2- 2x7-6.....	17.10
2- 8x6-6.....	14.90	2- 4x7-6.....	17.10
2-10x6-6.....	15.60	2- 6x7-6.....	17.60
3- 0x6-6.....	16.40	2- 8x7-6.....	18.20
		2-10x7-6.....	18.90
1- 8x6-8.....	13.20	3- 0x7-6.....	19.70
1-10x6-8.....	13.20	3- 2x7-6.....	21.65
2- 0x6-8.....	13.20	3- 4x7-6.....	23.60
2- 2x6-8.....	13.50		
2- 4x6-8.....	13.90	1- 8x8-0.....	19.10
2- 6x6-8.....	14.40	1-10x8-0.....	19.10
2- 8x6-8.....	15.00	2- 0x8-0.....	19.10
2-10x6-8.....	15.70	2- 2x8-0.....	19.10
3- 0x6-8.....	16.50	2- 4x8-0.....	19.10
3- 2x6-8.....	18.15	2- 6x8-0.....	19.60
3- 4x6-8.....	19.80	2- 8x8-0.....	20.20
		2-10x8-0.....	20.90
1- 8x6-10.....	13.90	3- 0x8-0.....	21.70
1-10x6-10.....	13.90	3- 2x8-0.....	23.85
2- 0x6-10.....	13.90	3- 4x8-0.....	26.00

For smaller or intermediate sizes use next larger listed size.

For larger than listed sizes add to the foregoing base list:

For each additional 2" in width, add to above list per door \$2.25.

For each additional 6" in height, add to above list per door \$2.50.

For sizes larger than 4'0"x8'0" add as above plus extras in Rule 1, page 202.

Veneered Casement Door Base List

For

1 Light Doors, Blank Rim Doors and French Doors

Stiles and Top Rails not over $4\frac{7}{8}$ "—Bottom Rail not over $9\frac{3}{4}$ "—Both Overall sizes. Veneers Standard $\frac{1}{8}$ " faces, sawn or rotary-cut at factory option. Stock Sticking.

No Glass Beads included

$1\frac{3}{8}$ " Thick

1- 8x6-0.....	\$ 9.65	1- 8x6-8.....	\$ 9.90	2- 4x7-0.....	\$11.05
1-10x6-0.....	9.65	1-10x6-8.....	9.90	2- 6x7-0.....	11.20
2- 0x6-0.....	9.65	2- 0x6-8.....	9.90	2- 8x7-0.....	11.35
2- 2x6-0.....	9.80	2- 2x6-8.....	10.05	2-10x7-0.....	11.55
2- 4x6-0.....	9.95	2- 4x6-8.....	10.20	3- 0x7-0.....	11.75
2- 6x6-0.....	10.10	2- 6x6-8.....	10.35	3- 2x7-0.....	12.15
2- 8x6-0.....	10.25	2- 8x6-8.....	10.50	3- 4x7-0.....	12.55
2-10x6-0.....	10.45	2-10x6-8.....	10.70		
3- 0x6-0.....	10.65	3- 0x6-8.....	10.90		
		3- 2x6-8.....	11.30	2- 0x7-6.....	12.15
1- 8x6-4.....	9.75	3- 4x6-8.....	11.70	2- 2x7-6.....	12.30
1-10x6-4.....	9.75			2- 4x7-6.....	12.45
2- 0x6-4.....	9.75	1- 8x6-10.....	10.40	2- 6x7-6.....	12.60
2- 2x6-4.....	9.90	1-10x6-10.....	10.40	2- 8x7-6.....	12.75
2- 4x6-4.....	10.05	2- 0x6-10.....	10.40	2-10x7-6.....	12.95
2- 6x6-4.....	10.20	2- 2x6-10.....	10.55	3- 0x7-6.....	13.15
2- 8x6-4.....	10.35	2- 4x6-10.....	10.70	3- 2x7-6.....	13.55
2-10x6-4.....	10.55	2- 6x6-10.....	10.85	3- 4x7-6.....	13.95
3- 0x6-4.....	10.75	2- 8x6-10.....	11.00		
		2-10x6-10.....	11.20	2- 0x8-0.....	13.55
1- 8x6-6.....	9.80	3- 0x6-10.....	11.40	2- 2x8-0.....	13.70
1-10x6-6.....	9.80	3- 2x6-10.....	11.80	2- 4x8-0.....	13.85
2- 0x6-6.....	9.80	3- 4x6-10.....	12.20	2- 6x8-0.....	14.00
2- 2x6-6.....	9.95			2- 8x8-0.....	14.15
2- 4x6-6.....	10.10	1- 8x7-0.....	10.75	2-10x8-0.....	14.35
2- 6x6-6.....	10.25	1-10x7-0.....	10.75	3- 0x8-0.....	14.55
2- 8x6-6.....	10.40	2- 0x7-0.....	10.75	3- 2x8-0.....	14.95
2-10x6-6.....	10.60	2- 2x7-0.....	10.90	3- 4x8-0.....	15.35
3- 0x6-6.....	10.80				

For smaller or intermediate sizes use next larger listed size.

For larger than listed sizes add to the foregoing base list:

For each additional 2" in width, add to above list per door \$1.50.

For each additional 6" in height, add to above list per door \$1.75.

For sizes larger than 4'0"x8'0" add as above plus extras in Rule 1, page 202.

Side Light Base List—(1-Lt. Design)

$2\frac{1}{2}$ " Stiles; $4\frac{7}{8}$ " Top Rail and $9\frac{3}{4}$ " Bottom Rail, Overall, with Beads

$1\frac{3}{8}$ " Thick

Width	1'0"	1'2"	1'4"	1'6"	1'8"	1'10"	2'0"
6' 8" in height.....	\$ 9.60	\$ 9.60	\$ 9.60	\$ 9.60	\$ 9.90	\$ 9.90	\$ 9.90
6'10" in height.....	10.10	10.10	10.10	10.10	10.40	10.40	10.40
7' 0" in height.....	10.45	10.45	10.45	10.45	10.75	10.75	10.75
7' 6" in height.....	11.85	11.85	11.85	11.85	12.15	12.15	12.15

For wider Bottom Rail see Rule 4, page 202.

For other designs add list extras as shown on page 201.

Typical Panel Door Designs

See Design Extras Page 199



A



B



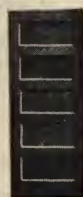
C



D



E



F



G



H



I



J



K



L



M



N



O



P



Q



R



S



T



U



V



W

Panels when made of rotary-cut Birch, Brown Ash, Calico Ash or Gum, permit up to 25% spliced panel faces distributed at random. When made of rotary-cut Oak or of sawn veneer in any wood, panels are not limited as to splicing. Panels may be rotary-cut or of sawn stock at the manufacturer's option.

Panel Door Layout and Design Extras

For Typical Panel Doors

EXTRAS as shown below are for design only, as illustrated on page 198, with standard layout. Extras for wide Stiles and Rails, etc., to be added as shown on page 202.

DESIGN		LAYOUT*		Uns. Birch, Uns. Gum, Cal. Ash	Red Gum, R. or Wh. Birch, Yel. Pine, R. Oak, Wh. Oak, Brown Ash	Qtr. R. Oak, Qtr. White Oak, Qtr. R. Gum, Phil. Hdwds., Cypress, Chest.	Afr. Mbg., Mex. Mbg., Am. Walnut, Red Cedar
		Specified Dimen- sions are Overall except for Insert Types which are face measure, and None Over					
		Stile Width	Bottom Rail Width				
A	One Panel.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$	\$0.80	\$1.30	\$1.40	\$1.70
A	One Panel.....	4 $\frac{1}{8}$	12	.90	1.40	1.55	1.85
A	One Panel.....	5 $\frac{1}{2}$	12	1.00	1.50	1.70	2.00
B	2 Regular Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$.50	.80	1.00	1.30
C	2 Equal Panel.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$.70	1.00	1.20	1.50
D	3 Equal Panel.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$.90	1.20	1.40	1.70
E	4 Cross Panel.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$	1.30	1.40	1.60	2.00
F	5 Cross Panel.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$	1.10	1.40	1.60	2.00
G	2 Vertical Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$ or 12	1.30	1.70	2.00	2.50
H	3 Vertical Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$ or 12	1.90	2.30	2.60	3.20
I	4 Regular Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$	1.50	1.90	2.30	2.80
J	4 Colonial Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$ or 12	1.60	2.00	2.50	3.00
K	5 Regular Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$	1.80	2.20	2.80	3.40
L	6 Colonial Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$	2.20	2.60	3.20	3.80
M	8 Colonial Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$	2.60	3.00	3.60	4.20
N	10 Panel.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$	3.00	3.40	4.20	4.90
O	15 Panel.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$	4.00	4.40	5.20	6.20
P	2 Reverse Panel...	4 $\frac{1}{8}$	9 $\frac{3}{4}$ or 12	.70	1.00	1.20	1.50
Q	3 Panel Craft.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$ or 12	1.30	1.70	2.00	2.50
R	4 Panel Craft.....	4 $\frac{1}{8}$	9 $\frac{3}{4}$ or 12	1.70	2.20	2.80	3.40
S	One Panel—Insert..	4 $\frac{1}{4}$	9 $\frac{3}{4}$	1.00	1.50	1.70	2.00
T	2 Panel—Insert....	4 $\frac{1}{4}$	9 $\frac{3}{4}$	1.50	2.00	2.20	2.60
U	3 Panel—Insert....	4 $\frac{1}{4}$	9 $\frac{3}{4}$	1.70	2.20	2.40	2.90
V	2 Panel—Insert....	4 $\frac{1}{4}$	9 $\frac{3}{4}$	1.50	2.00	2.70	3.30
W	3 Panel—Insert....	4 $\frac{1}{4}$	9 $\frac{3}{4}$	2.00	2.50	3.20	3.80
For Full 1' thick Frame in Insert Frame Doors							
add list in addition to extras S to W, incl...				.60	.70	.90	1.20

*Note: The foregoing layout dimensions are maximum and range from 4 $\frac{5}{8}$ " to 4 $\frac{7}{8}$ " on the narrow layout, and 5 $\frac{3}{8}$ " to 5 $\frac{1}{2}$ " on the wider stiles, with the Top and Bottom Rails varying in about the same proportion.

Typical Sash Door and Sidelight Designs

See Design Extras on Page 201



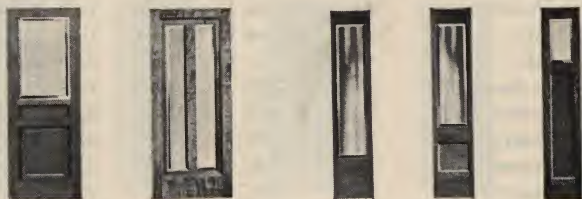
A-A B-B C-C D-D E-E F-F G-G



H-H I-I J-J K-K L-L M-M N-N



O-O P-P Q-Q R-R S-S T-T U-U



V-V W-W X-X Y-Y Z-Z

Panels when made of rotary-cut Birch, Brown Ash, Calico Ash or Gum, permit up to 25% spliced panel faces distributed at random. When made of rotary-cut Oak or of sawn veneer in any wood, panels are not limited as to splicing. Panels may be rotary-cut or of sawn stock at the manufacturer's option.

Sash Door Layouts and Design Extras For Typical Sash Doors

EXTRAS as shown below are for design only, Beads one side included, as illustrated on page 200, with Standard Layout.

Extras for Wide Stiles, Divided Lights, etc., to be added for as shown on pages 202 and 205.

DESIGN		LAYOUT*		Uns. Birch, Uns. Gum, Cal. Ash	Red Gum, Red or Wh. Birch, Yellow Pine, R. Oak, Pl. Wh. Oak, Brown Ash	Qtr. R. Oak, Qtr. White Oak, Qtr. R. Gum, Phil. Hdws., Cypress, Chest.	African Mbg., Mex. Mbg., Amor. Walnut, Red Cedar
		Specified Dimensions are Overall except for Insert Types which are face measure, and None Over					
		Stile Width	Bottom Rail Width				
NOTE: These Extras include Beads one side. If Divided Lights are added, deduct Beads per Rule 9, then add Divided Light Extras per Rule 8.							
A-A	One Lt.† (See Note)..	4¾	9¾	\$0.50†	\$0.50†	\$0.50†	\$0.70†
B-B	1 Pan. & 1 Lt.....	4¾	9¾	.10	.20	.30	.40
C-C	1 Pan. & 1 Lt.....	4¾	9¾	.50	.80	.90	1.10
D-D	2 Pan. & 1 Lt.....	4¾	9¾	.90	1.10	1.30	1.50
E-E	2 X Pan. & 1 Lt....	4¾	9¾	.60	.70	.90	1.10
F-F	3 X Pan. & 1 Lt....	4¾	9¾	.80	.90	1.10	1.30
G-G	2 Pan. & 1 Lt.....	4¾	9¾	.80	1.00	1.20	1.40
H-H	2 Long Lights.....	4¾	9¾	1.10	1.20	1.40	1.60
I-I	3 Long Lights.....	4¾	9¾	2.40	2.50	3.20	3.50
J-J	2 Ver. Pan. & 1 Lt..	4¾	9¾	.90	1.10	1.30	1.50
K-K	3 Reg. Pan. & 1 Lt..	4¾	9¾	1.40	1.60	1.90	2.20
L-L	4 Col. Pan. & 1 Lt..	4¾	9¾	2.20	2.50	2.90	3.40
M-M	4 Col. Pan. & 1 Lt..	4¾	9¾	1.60	1.80	2.10	2.40
N-N	6 Pan. & 1 Lt.....	4¾	9¾	3.00	3.20	3.80	4.30
O-O	1 Pan. & 1 Lt. Craft.	4¾	9¾ or 12	.80	1.00	1.20	1.40
P-P	2 Pan. & 1 Lt. Craft.	4¾	9¾ or 12	1.40	1.70	2.00	2.30
Q-Q	3 Pan. & 1 Lt. Craft.	4¾	9¾ or 12	1.80	2.20	2.60	3.00
R-R	1 Light—Insert....	4¼	9¾	.70	.90	1.10	1.30
S-S	1 Pan. & 1 Lt. Insert	4¼	9¾	1.50	2.00	2.40	2.80
T-T	2 Pan. & 1 Lt. Insert	4¼	9¾	1.90	2.30	2.70	3.20
U-U	1 Ins. Pan. & 1 Lt..	4¼	9¾	.80	1.00	1.20	1.40
V-V	{ 2 Pan. & 1 Lt. { Ins. Bot. Pan. }....	4¼	9¾	1.80	2.10	2.50	3.00
W-W	2 Long Lights Insert	4¼	9¾	1.60	1.80	2.10	2.50
For full 1" thick frame in Insert Frame Doors add list in addition to extras R-R to W-W, incl.				.60	.70	.90	1.20

*Note: The foregoing layout dimensions are maximum, ranging from 4 5/8" to 4 7/8" for the Stiles with the Top and Bottom Rails varying in about the same proportion.

†Note: For one light sash doors, "A-A," use Casement Door Base List. For all other designs indicated use Panel Door Base Lists.

For Typical Side Lights

Following Extras to Apply over Side Light List Shown on page 197

				No Extra	No Extra	No Extra	No Extra
X-X	1 Long Lt., No Pan..	2 1/2	9 5/8				
Y-Y	1 Long Lt. & 1 Pan..	2 1/2	9 5/8	\$0.80	\$0.90	\$1.20	\$1.50
Z-Z	1 Lt. & 1 Long Pan..	2 1/2	9 5/8	1.40	1.60	2.00	2.70

Rule 1

Doors Oversize

(A)—Over 4'0" wide but not over 5'0", add to the 4'0" basis.....	\$6.00
Over 5'0" wide but not over 6'0", add to the 5'0" basis.....	6.00
(B)—Over 8'0" high but not over 10'0", add to the 8'0" basis.....	10.00
Over 10'0" high but not over 12'0", add to the 10'0" basis.....	10.00
Over 12'0" high but not over 16'0", add to the 12'0" basis.....	10.00

Rule 2

Doors Over 1¾" Thick

African Mahogany, American Walnut and Mexican Mahogany.....	\$1.20
Philippine Hardwood, Q. S. White Oak and Plain White Oak.....	.80
Other Native Woods.....	.70
On Insert Frame Doors (Panels standard thickness), add to the foregoing	50%

Rule 3

Two Kinds of Wood

If Insert Frame Type.....	\$2.00
For other designs.....	.50

Rule 4

Wide Stiles and Rails

WIDTH	Uns. Birch, Uns. Gum, R. Gum, R. Oak, Wh. Oak, Br. Ash Cal. Ash, Yel. Pine	Red or Wh. Birch, Chestnut, Cypress, Phil. Hdw., Qtr. Oak, Qtr. Fig. Red Gum	African Mhgy., Am. Wal. Mexican Mhgy.
Stiles & Top Rail Over $4\frac{7}{8}$ " to $5\frac{1}{2}$ "	\$0.20	\$0.30	\$0.40
Stiles & Top Rail Over $5\frac{1}{2}$ " to 6"	.40	.60	.70
Stiles & Top Rail Over 6" to $6\frac{1}{2}$ "	.60	.90	1.00
Bottom Rail—Over $9\frac{3}{4}$ " to 12"	.20	.30	.40
Bottom Rail—Over 12" to 14"	.30	.50	.60
Bottom Rail—Over 14" to 16"	.40	.70	.80
Bottom Rail—Over 16" to $18\frac{1}{2}$ "	.50	.90	1.00
Bottom Rail—Over $18\frac{1}{2}$ " Add for each add. 2"	.10	.20	.30

For Side Lights with wider bottom rails than standard use 60% of foregoing extras.

Rule 5 Special Solid Sticking

For Square sticking (requiring full width veneers), add per door:

American Walnut, African or Mexican Mahogany.....	\$ 0.40
All other Native Woods.....	.20

For other designs, all Woods, if other than C & B, B & C, Bead, Ovolo, QR, PG, or OG:

If not over ½" wide, of practical machining design, add per door.....	.20
Minimum on any one order.....	5.00
Maximum on any one order.....	10.00
For new Special Knives, add for knives, in addition to foregoing, minimum	20.00

For any design, if Sticking is over ½" up to and including ¾" wide, add to the foregoing, per door:

American Walnut, African or Mexican Mahogany.....	.30
All other Native Woods.....	.20

For different Sticking at glass than at panel, add per door 2.00

Rule 6 Mirror Doors

For preparing for Sunken Mirror, in addition to regular design extra, add per door:

DESIGN	Uns. Birch, Uns. Gum, Cal. Ash, Yel. Pine	R. Gum, R. Oak, Wh. Oak, Br. Ash, Red or Wh. Birch	All Other Native Woods	Phil. Hdwds., Qtr. Oak, Chestnut, Cypress	African Mbg., Am. Wal. Mexican Mbg., R. Cedar
Insert Frame Design.....	\$1.00	\$1.00	\$1.40	\$1.40	\$2.60
One Panel.....	.50	.50	.60	.60	.80
2 Regular Panel Design.....	1.20	1.20	1.40	1.40	1.60
2 Vertical Panel Design.....	1.60	1.60	1.80	1.80	2.00
3 and 4 Panel Design.....	2.00	2.00	2.20	2.20	2.40
5 and 6 Panel Design.....	2.40	2.40	2.60	2.60	2.80
8 Panel Design.....	3.20	3.20	3.40	3.40	3.60
*Planted on face, all designs	1.65	1.65	1.90	1.90	2.40
*If Shipped loose, deduct..	.50	.50	.50	.50	.50
Lights planted on 1/S Panel Doors per Light.....	.40	.40	.50	.50	.60
Panel Mirror Back in Div. Lt. Doors, add to Div. Lt. Basis, per Light.....	.20	.20	.30	.30	.40

Rule 7 Doors Paneled Differently Two Sides

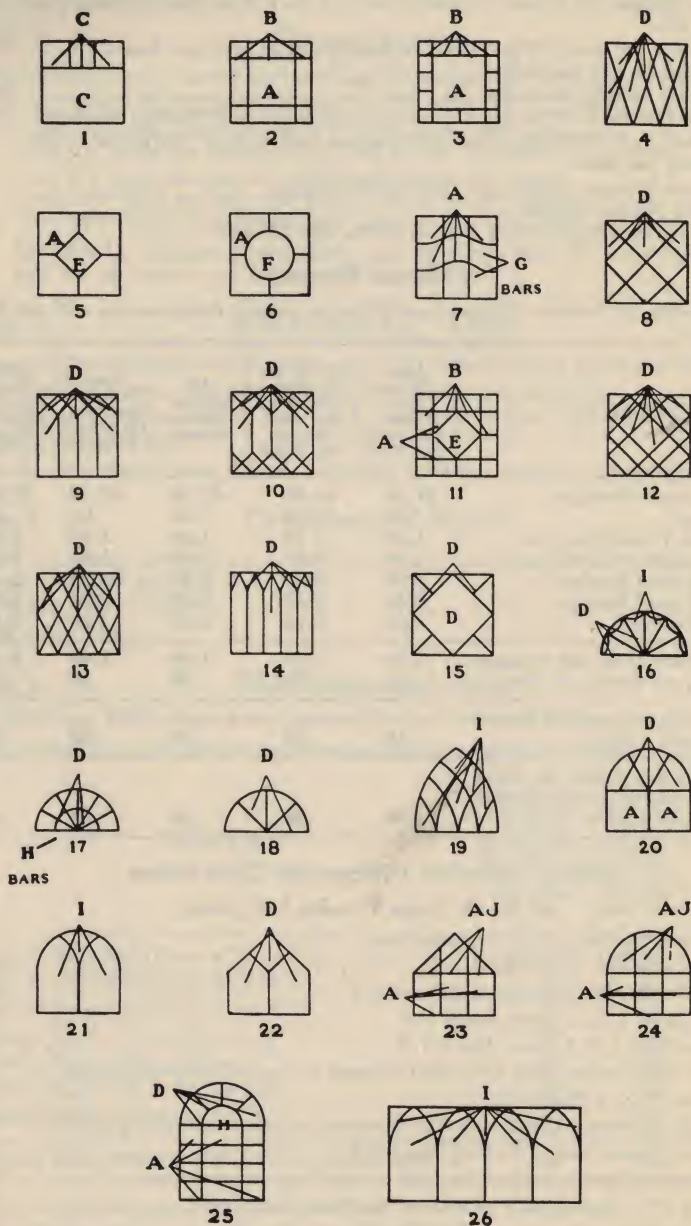
All Woods (Same Framing both sides)

Add to the Basis List of a Two-panel door:

If One-Panel 1/S, Two-Panel 1/S.....	\$3.00
If One-Panel 1/S, Two-vertical Panel 1/S.....	3.50
If One-Panel 1/S, 5 Cross Panel 1/S.....	4.00
If Two-Panel 1/S, 5 Cross Panel 1/S.....	5.00
If more than 5 cross panel 1/S, add per panel to the two foregoing extras.	1.00
If 6 Panel 1/S, 8 Panel 1/S.....	7.00
For each additional panel over 6 or 8 panels on either side add, per door..	1.00
If Insert Frame Door 1/S, One-Panel 1/S.....	6.00
If Different Framing both sides, add to the foregoing, per door.....	2.50
If Flush 1/S, One-Panel 1/S, add to the Flush Door basis.....	7.00
For each additional panel on 1/S of Flush Door add to foregoing basis, per door	1.00

Divided Lights

See Divided Light Extras, page 205



Rule 8

Divided Lights (See Designs, page 204)

With Glass Beads 1/S, for doors not over 1½" thick, apply Rule 9 Bead Deductions, then add extra per light: (Bars not over 1½" overall or ½" between glass.)	Uns. Birch, Uns. Gum, R. Gum, R. Oak, Br. Ash, Cal. Ash, Pl. Wh. Oak, Yel. Pine	All Other Native Woods	Red or Wh. Birch, Phil. Hdwd., Qtr. Wh. Oak Qtr. & Sel. Fig. R. Gum, Chestnut, Cypress	Af. Ma- hogany, Mex. Ma- hogany, Am. Walnut, R. Cedar
(A) Rectangular lts. up to 16' high.....	\$0.30	\$0.34	\$0.36	\$0.44
Rectangular lts. 17' to 30' high.....	.34	.38	.40	.50
Rectangular lts. 31' to 50' high.....	.42	.46	.48	.56
Rectangular lts. over 50' high.....	.52	.58	.66	.80
(B) Rec. Marginal lts. add per lt. to the Rectangular Basis (A).....	.04	.04	.04	.04
Inside lts. same as (A)				
(C) Irreg. arrangement of Rect. lts. (where Marginal basis does not apply), add to the regular Rectangular basis per light04	.04	.04	.04
(D) Diamond, Triangular or Irreg. shaped lts. if formed by straight bars, add per lt.....	1.00	1.10	1.20	1.30
(E) Diamond shaped lts., entirely suspended by bars and mts., per light (Surrounding lights on Rectangular Basis).....	3.90	4.20	4.20	4.60
(F) Circular or Oval lts., entirely suspended by bars and mts., per light.....	3.90	4.20	4.20	4.60
(F1) If Oval or Circular light is not suspended, add per light.....	12.00	12.50	13.00	13.50
(G) Serpentine lts., add per full length bar to the basic divided light extra.....	3.50	3.90	3.90	4.20
(H) Full Half Circle lts., add per bar.....	3.50	4.10	4.10	4.40
(I) Segment Lights, add per bar.....	2.00	2.20	2.20	2.40
(J) Rect. Lts., Bordering on curved or Irreg. Top Doors, add to basic list per light....	.60	.60	.60	.60
For Doors Veneered "Two Woods," use aver. light list of both woods and add per light..	.08	.08	.08	.08
For divided lights in doors over 1½", add for each ½" or fraction in thickness to the Rect. or curved lt. basis, per light.....	.08	.08	.10	.12
If lights are furnished for putty, without Beads, deduct from the Rect. light basis, per light.....	.08	.08	.08	.10
If Beads "Two Sides," add to the Rect. light basis, per light.....	.10	.12	.12	.12
If Beads 2/S, (Diamond Lights), add to Diamond lt. basis, per light.....	.20	.22	.22	.26
For lights with "Sunken Bars," add to the basic list, per light.....	.10	.10	.10	.12
For lights with "Bars Coped to Nailed in Moulding," add to basic list per lt. (and if "Sunken Face," add also the "Sunken Bar" extra).....	.14	.14	.14	.16
For Bars wider than Standard 1½", add for each additional ¼, or fraction thereof in width, per light.....	.02	.03	.04	.04
*Inserted Sash with beads one side, add.....	3.30	3.30	4.30	5.20

*This extra contemplates one light sash. If sash has divided lights, add regular divided light basis to the foregoing.

Rule 9

Bead Deduction

Note: Before adding divided light extras under Rule 8, deduct for beads one side, (already included in sash door design extras) as follows:

Up to 25" high deduct.....	\$0.20	\$0.20	\$0.20	\$0.30
Over 25" to 50" high deduct.....	.40	.40	.40	.50
Over 50" high, deduct.....	.50	.50	.50	.70

Rule 10 Sawed Veneers

For Standard $\frac{1}{8}$ " Sawed Veneers in place of Rotary-cut Veneers, add per door:

NOTE: On all other woods, Sawed Veneers are included in the basic list.	Red Oak, Uns. Birch, Uns. Gum, Red Gum, Yel. Pine Br. Ash, Cal. Ash	R. & Wh. Birch
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Stiles & Rails only

1 Light or 1 Panel Doors.....	\$0.70	\$1.30
For each additional Rail or Munt, add...	.15	.20
Panels only.....	1.30	1.90

NOTE—For sash doors, in which glass opening reduces panel area $\frac{1}{2}$ or more, use $\frac{1}{2}$ of the foregoing extra.

Rule 11 Thick Veneers On Stiles & Rails—(Sawed)

Extra Per Door

NOTE: In all instances the following veneers will finish about $\frac{1}{16}$ " less than the thick- ness specified.	Uns. Birch, Uns. Gum, Red Gum, Red Oak, Brown Ash, Calico Ash, Yellow Pine	White Oak (add to $\frac{1}{8}$ " Sawed White Oak basis)	All Other Native Woods	Am. Wal., Mexican Mhgy., African Mhgy., Red Birch
$\frac{1}{16}$ " Before Sanding:				
1 Light or 1 Panel.....	\$1.40	\$0.90	\$1.60	\$1.80
★ For each additional Rail, add...	.15	.10	.15	.20
$\frac{1}{8}$ " Before Sanding:				
1 Light or 1 Panel.....	1.60	1.00	1.80	2.00
★ For each additional Rail, add...	.15	.10	.15	.20
$\frac{1}{16}$ " Before Sanding:				
1 Light or 1 Panel.....	2.00	1.30	2.20	2.50
★ For each additional Rail, add...	.20	.15	.20	.30
$\frac{3}{16}$ " Before Sanding:				
1 Light or 1 Panel.....	2.40	1.60	2.70	3.00
★ For each additional Rail, add...	.30	.20	.30	.40
$\frac{1}{2}$ " Before Sanding:				
1 Light or 1 Panel.....	4.00	2.70	4.80	5.80
★ For each additional Rail, add...	.40	.30	.40	.50

For Side Lights deduct from the foregoing extras..... 40%
★ Also includes Muntins

Rule 12 Cross Banded Stiles & Rails

Add per door, All Woods:

1 Light or 1 Panel.....	\$1.00
For each additional Rail or Munt, add.....	.15

NOTE—For concealed cross banding, double the foregoing extras.

Rule 13 Vertical Grain Veneers on Rails

For Vertical Grain Veneers on Cross Rails, either for 1 Panel or 1 Light Rim
or Sash Doors, and in any wood, add per door..... \$0.50

Rule 14 Two or Three Ply Doors—(Not Splined)

(Solid Stock Not Cored Up)

If $1\frac{3}{4}$ " or $2\frac{1}{4}$ " thick, add to the Veneered Door Basis of same design and thickness, per door:

Unselected Gum.....	\$ 5.00
Red and White Oak.....	6.00
(If White Oak, add to the Sawed White Oak Basis.)	
Unselected Birch, Red Gum and Brown Ash.....	7.50
Philippine Hardwood, Qtr. Oak and Qtr. Fig. Gum.....	8.00
Red or White Birch.....	9.00
African Mahogany.....	11.00
American Walnut and Mexican Mahogany.....	12.00

If Two Ply Doors are splined (2 splines to a stile), add extra per door..... 1.50

Rule 15 Glued, Screwed and Plugged

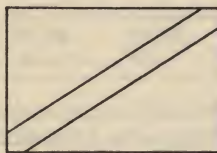
Add to the foregoing basis, for all woods, per door..... **\$8.50**

Rule 16 For Chamfering Stiles & Rails

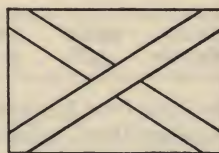
Ordinary Machine Chamfer, One Side, add per cut..... \$0.06
 Stop Chamfering, One Side, add per cut..... **.12**

Rule 17 Diagonal Cross Pieces or Braces

	Uns. Birch, Uns. Gum, R. Gum, White Oak, Red Oak, Br. Ash, Cal. Ash, Yellow Pine	All Other Native Woods	African Mahogany, American Walnut, Mexican Mahogany
For 1 Diagonal Cross Piece, planted on face of panel 1/S, per Sketch 1, below, add per door.....	\$2.00	\$2.30	\$3.00
2/S, per Sketch 1	3.50	3.80	4.50
For 2 Diagonal Cross Pieces, planted on face on panel 1/S, per Sketch 2, below, add per door.....	4.00	4.60	6.00
2/S, per Sketch 2,	7.00	7.60	9.00



1



2

NOTE—For solid rails (instead of planted on) with flat or raised panels, see Rule 32, page 214.

If chamfered see Rule 16.

Rule 18 Lock Blocks

For lock blocks planted on face of door, add per side, all woods, if solid stuck \$1.50

For lock blocks planted on face of door, add per side, all woods, if moulded... 2.20

Rule 19

Moulding Extras on Panel Doors or Sash Doors

(With Moulding Around Both Panel and Glass Opening)

For Fillet around Glass Opening, add per door..... \$0.30

For Fillet around Panels, No Extra.

Beads around Glass Opening are included in Design Extra.

For Raised Moulding 1/S, Flush Moulding 1/S, use Average of both extras.

Flush Mouldings

The following extras apply to Glass Opening or Panels, Moulded Two Sides.

Not Over $\frac{3}{4}$ "x1 $\frac{1}{4}$ " Wide, Two Sides, add per door:

DESIGN	Uns. Birch, Uns. Gum, Cal. Ash	R. Gum, R. Oak, Wh. Oak, Br. Ash, Yel. Pine	All Other Native Woods	Red or Wh. Birch Chestnut, Cypress, Phil. Hdwd., Qtr. Oak, Qtr. Fig. Gum	African Mahogany, Am. Wal., Mexican Mahogany, Red Cedar	If Mld'd 1/S, Sol. Stuck 1/S Deduct All Woods
1 Panel.....	\$2.20	\$2.50	\$2.70	\$2.70	\$3.00	\$0.40
2 Regular Panel	2.90	3.20	3.60	3.60	4.00	.60
2 Vertical Panel	3.40	3.90	4.20	4.20	4.90	.60
3 Panel.....	3.60	4.10	4.50	4.50	5.10	.70
4 Panel.....	4.10	4.50	5.00	5.00	5.70	.70
5 Panel.....	5.10	6.00	6.60	6.60	7.20	.80
6 Panel.....	6.10	6.80	7.20	7.20	8.00	.90
8 Panel.....	6.70	7.40	7.90	7.90	9.00	1.00
For more than 8 panels, add to the 8 panel basis, per panel:	.80	.90	1.00	1.00	1.10	.10

For Flush Moulding wider than 1 $\frac{1}{4}$ ", add to the foregoing for each $\frac{1}{8}$ " or fraction thereof:

1 or 2 Panel.....	\$0.10	\$0.10	\$0.10	\$0.10	\$0.16
3 or more Panels.	.20	.20	.20	.20	.30

For Flush Moulding Over $\frac{3}{4}$ " thick and up to 1 $\frac{1}{8}$ " thick, add to the foregoing. 15%

For Flush Moulding Over 1 $\frac{1}{8}$ " thick and up to 1 $\frac{3}{8}$ " thick, add to $\frac{3}{4}$ " thickness 25%

For Gluing Moulding, add to the foregoing, per door:

1 and 2 Panel.....	\$0.50
3, 4 and 5 Panel.....	.80
6 and 8 Panel.....	1.20

For Special Mouldings requiring special knives, add for knives and set-up, minimum..... 10.00

Rule 20

Hip Raised Moulding

Use Flush Moulding basis for same design and size of mould, and add per door .20

Rule 21 Moulding Extras on Sash Doors

(With Solid Sticking at Glass Opening and Moulding Around Panel Two Sides)

Add following extras, per door, for Moulding around panels only.

For Designs see page 200.

Beads for glass 1/S are already included in Design Extra.

For Fillet around Panels, No Extra.

For Raised Moulding 1/S, Flush Moulding 1/S, use average of both extras.

For this type of door, figure Overall Stile and Rail dimensions at the Solid Sticking.

Flush Mouldings

Not over $\frac{3}{4}$ "x1 $\frac{1}{4}$ " wide, Two Sides, add per door:

DESIGN For Designs See page 200	Uns. Birch, Uns. Gum, Cal. Ash	R. Gum, R. Oak, Wh. Oak, Br. Ash, Yel. Pine	All Other Native Woods	Red or Wh. Birch, Chestnut, Cypress, Phil. Hdwds., Qtr. Oak, Qtr. Fig. Gum	African Mhgy., Am. Wal. Mexican Mhgy., R. Cedar
1 Pan. & 1 Lt. Des. B-B, C-C and O-O.....	\$2.20	\$2.50	\$2.70	\$2.70	\$3.00
2 Pan. & 1 Lt. Des. D-D, E-E G-G, J-J.....	3.00	3.40	3.80	3.80	4.30
3 Pan. & 1 Lt. Des. F-F and K-K.....	3.60	4.10	4.50	4.50	5.20
4 Pan. & 1 Lt. Des. L-L and M-M.....	4.40	5.10	5.50	5.50	6.30
6 Pan. & 1 Lt. Des. N-N.....	5.20	6.00	6.80	6.80	7.70
2 Ver. Pan. & 1 Lt. Des. P-P	3.50	4.00	4.40	4.40	5.10
3 Ver. Pan. & 1 Lt. Des. Q-Q	4.00	4.50	5.10	5.10	5.70

For Flush Moulding wider than 1 $\frac{1}{4}$ ", add to the foregoing for each $\frac{1}{8}$ " or fraction thereof:

1 or 2 Panel.....	\$0.10	\$0.10	\$0.10	\$0.10	\$0.16
3 or more Panels.....	.20	.20	.20	.20	.30

For Flush Moulding 1/S only, deduct from the foregoing..... 40%

For Flush Moulding over $\frac{3}{4}$ " thick and up to 1 $\frac{1}{8}$ " thick, add to the foregoing 15%

For Flush Moulding over 1 $\frac{1}{8}$ " thick and up to 1 $\frac{3}{8}$ " thick, add to $\frac{3}{4}$ " thickness 25%

For Gluing Moulding around Panels in Sash Doors, add to the foregoing per door:

1 and 2 Panel and 1 Light..... \$0.40

3 and 4 Panel and 1 Light..... .70

6 Panel and 1 Light..... 1.10

For Special Mouldings requiring special knives, add for knives and set-up minimum..... 10.00

Rule 22

Moulding Extras on Panel Doors or Sash Doors

(With Moulding Around Both Panel and Glass Opening)

For Fillet around Glass Opening, add per door. \$0.30

For Fillet around Panels, No Extra.

Beads around Glass Opening are included in Design Extra.

For Raised Molding 1/S, Flush Molding 1/S, use Average of both extras.

Rabbeted Raised Mouldings

The following extras apply to Glass Opening or Panels, Moulded Two Sides.

Not over ¾"x1¾" wide, Two Sides, add per door:

DESIGN	Uns. Birch, Uns. Gum, Cal. Ash	R. Gum, R. Oak, Wh. Oak, Br. Ash, Yel. Pine	All Other Native Woods	Red or Wh. Birch, Chestnut, Cypress, Phil. Hdwd., Qtr. Oak, Qtr. Fig. Gum	African Mbg., Am. Walnut, Mexican Mbg., Red Cedar	If Mld'd 1/S, Sol. Stuck 1/S Deduct All Woods
1 Panel.	\$3.00	\$3.40	\$3.70	\$3.70	\$4.20	\$0.40
2 Regular Panel	3.90	4.40	5.00	5.00	6.00	.60
2 Vertical Panel	4.70	5.40	5.90	5.90	6.90	.60
3 Panel.	5.10	5.70	6.40	6.40	7.20	.70
4 Panel.	5.70	6.40	7.00	7.00	8.20	.70
5 Panel.	6.80	7.70	8.50	8.50	9.50	.80
6 Panel.	8.10	9.10	9.80	9.80	11.10	.90
8 Panel.	9.10	10.20	11.10	11.10	12.80	1.00
For more than 8 panels, add to the 8 panel basis, per panel:	1.10	1.30	1.40	1.40	1.60	.10

For Raised Moulding wider than 1¾" add to the foregoing for each ⅛" or fraction thereof:

1 or 2 Panel.	\$0.10	\$0.10	\$0.10	\$0.10	\$0.16
3 or more Panels	.20	.20	.20	.20	.30

For Raised Moulding over ¼" thick and up to 1⅛" thick, add to the foregoing 15%

For Raised Moulding over 1⅛" thick and up to 1⅜" thick, add to ¼" thickness 25%

For Gluing Moulding, add to the foregoing, per door:

1 and 2 Panel.	\$0.50
3, 4 and 5 Panel.80
6 and 8 Panel.	1.20

For Special Mouldings requiring special knives, add for knives and set-up minimum. 10.00

Rule 23

Moulding Extras on Sash Doors

(With Solid Sticking at Glass Opening and Moulding
Around Panel Two Sides)

Add following extras, per door, for Moulding around panels only. For designs see page 200.

Beads for Glass 1/S are already included in Design Extra.

For Fillet around Panels, No Extra.

For Raised Moulding 1/S, Flush Moulding 1/S, use Average of both extras.

For this type of door, figure Overall Stile and Rail dimensions at the Solid Sticking.

Rabbeted Raised Mouldings

Not over $\frac{3}{4}$ " x $1\frac{3}{4}$ " wide, Two Sides, add per door:

DESIGN For Designs See page 200	Uns. Birch, Uns. Gum, Cal. Ash	R. Gum, R. Oak, Wh. Oak, Br. Ash, Yel. Pine	All Other Native Woods	Red or Wh. Birch, Chestnut, Cypress, Phil. Hdwds., Qtr. Oak, Qtr. Fig. Gum	African Mhgy., Am. Walnut, Mexican Mhgy., R. Cedar
1 Pan. & 1 Lt. Des. B-B, C-C, and O-O.....	\$3.00	\$3.40	\$3.70	\$3.70	\$4.20
2 Pan. & 1 Lt. Des. D-D, E-E, and G-G, J-J.....	4.20	4.80	5.40	5.40	6.10
3 Pan. & 1 Lt. Des. F-F, and K-K.....	5.30	5.90	6.60	6.60	7.70
4 Pan. & 1 Lt. Des. L-L and M-M.....	6.40	7.40	8.00	8.00	9.40
6 Pan. & 1 Lt. Des. N-N....	7.70	8.90	10.00	10.00	11.60
2 Ver. Pan. & 1 Lt. Des. P-P	5.10	5.70	6.40	6.40	7.40
3 Ver. Pan. 1 Lt. Des. Q-Q ..	5.70	6.60	7.40	7.40	8.40

For Raised Moulding wider than $1\frac{1}{4}$ ", add to the foregoing for each $\frac{1}{8}$ " or fraction thereof:

1 or 2 Panel.....	\$0.10	\$0.10	\$0.10	\$0.10	\$0.16
3 or more Panels.....	.20	.20	.20	.20	.30

For Raised Moulding on 1/S only, deduct from the foregoing..... 40%

For Raised Moulding over $\frac{3}{4}$ " thick and up to $1\frac{1}{8}$ " thick, add to the foregoing 15%

For Raised Moulding over $1\frac{1}{8}$ " thick and up to $1\frac{3}{8}$ " thick, add to $\frac{3}{4}$ " thickness 25%

For Gluing Moulding around Panels in Sash Doors, add to the foregoing per door:

1 and 2 Panel and 1 Light.....	\$0.40
3 and 4 Panel and 1 Light.....	.70
6 Panel and 1 Light.....	1.10

For Special Mouldings requiring special knives, add for knives and set-up, minimum..... 10.00

Rule 24

Fillet Extras

For Fillet in One-Light Blank Doors, add per door..... \$0.30

(For Fillet in other designs, see Moulding Rules.)

Rule 25

Thick Flat Panels (Standard face veneers)

Add per door:

5 PLY

3 PLY

THICKNESS	American Walnut, Mexican or African Mahogany, Qtr. Oak, Qtr. Fig. Gum	All Other Native Woods	American Walnut, Mexican or African Mahogany, Qtr. Oak, Qtr. Fig. Gum	All Other Native Woods
$\frac{5}{16}$ " or under.....	\$0.70
Over $\frac{5}{16}$ " to $\frac{7}{16}$ ".....	\$0.45	1.20	\$0.45	\$0.45
Over $\frac{7}{16}$ " to $\frac{9}{16}$ ".....	.90	1.60	.90	.90
Over $\frac{9}{16}$ " to $\frac{5}{8}$ ".....	1.60	2.40	1.60	1.60
Over $\frac{5}{8}$ " to $\frac{3}{4}$ ".....	2.20	2.70	2.20	2.20
Over $\frac{3}{4}$ " add for each $\frac{1}{4}$ " or fraction thereof.....	.70	.70	.70	.70
For panels with $\frac{1}{8}$ " R. C. faces (before sanding), add per door...8080

NOTE—For flat panels with face veneers heavier than $\frac{1}{8}$ " use the raised panel extras (according to thickness) Rule 28, page 213.

For Sash Doors, in which Glass Opening reduces Panel area $\frac{1}{2}$ or more, use $\frac{1}{2}$ of the foregoing extras.

Rule 26

Graduated Panels

For doors with panels of graduated height, add to the design extra for a door of the same number of panels, for All Woods..... **\$0.50**

Rule 27

Ceiling Panels and "V" Grooved Panels

Ceiling Panels:

For vertical panels use same extras as provided for raised panels of same number and thickness. See Rule 28.

For diagonal ceiling panels add to Rule 27, as provided above..... **50%**

"V" Grooved Panels:

Add per groove..... **\$0.10**

If stopped "V" groove, add per groove..... **.30**

Rule 28

Raised Panels

Add to the regular $\frac{5}{16}$ " Flat Panel Basis, per panel:

RAISED PANELS NOT OVER $\frac{3}{4}$ " THICK, Standard Bevel Raise (raise not over 2" from edge of panel to shoulder of raise). Panel Groove not less than $\frac{1}{16}$ " wide. If Panel Groove for Raised Panels is less than $\frac{1}{16}$ " wide, thus requiring heavier face veneers, use $1\frac{1}{8}$ " Raised Panel Basis.

Apply regular Design Extras (See pages 199 and 201, etc.,) and add EXTRA per panel	Uns. Birch, Uns. Gum	All Other Native Woods	Afr. Mhgy., Am. Walnut, Mex. Mhgy.	If Mitred Frame Construction Add to Regular Raised Panel Extras
1 Panel Design—per panel (Ven.).....	\$5.10	\$5.40	\$6.00	Figure same
2 Reg. Pan. Design—per pan. (Ven.)...	2.70	2.90	3.30	as $1\frac{1}{8}$ " RSD.
3 Panel Design—per panel (Ven.).....	2.10	2.20	2.60	Panel with
4 to 6 Pan. Design—per pan. (Solid)...	.70	.80	.90	Mitred
4 to 6 Pan. Design—per pan. (Ven.)....	.90	1.00	1.10	Frame (See Next Page)
For each additional panel over 6 panels add per panel Solid or Veneered.....	.60	.70	.70	

Rule 28 (Continued) Raised Panels

RAISED PANELS OVER $\frac{3}{4}$ " THICK, up to and including $1\frac{1}{8}$ ", Standard Bevel Raise (raise not over 2" from edge of panel to shoulder of raise). Panel Groove not less than $\frac{1}{16}$ " wide.

If Panel Groove for Raised Panels is less than $\frac{1}{16}$ " wide, thus requiring heavier face veneers, use $1\frac{3}{4}$ " Raised Panel Basis.

Apply regular Design Extras (See pages 199 and 201, etc.,) and add EXTRA per panel	Uns. Birch, Uns. Gum	All Other Native Woods	Afr. Mhgy., Am. Walnut, Mex. Mhgy.	If Mitered Frame Con- struction Add to Regular Raised Panel Extras
1 Panel Design—per panel (Ven.).....	\$6.30	\$6.70	\$7.40	\$1.40
2 Reg. Pan. Design—per pan. (Ven.)...	3.80	4.00	4.30	.90
3 Panel Design—per panel (Ven.).....	2.60	2.70	3.10	.80
4 to 6 Pan. Des. per pan. (Sol. or Ven.)	1.20	1.30	1.40	.50
For each additional panel over 6 panels, add per panel Solid or Veneered.....	.60	.70	.70	.50

RAISED PANELS OVER $1\frac{1}{8}$ " THICK, up to and including $1\frac{3}{4}$ ", Standard Bevel Raise (raise not over 2" from edge of panel to shoulder of raise).

1 Panel Design—per panel (Ven.).....	\$8.80	\$9.40	\$11.40	\$1.60
2 Reg. Pan. Design—per pan. (Ven.)...	4.90	5.20	6.40	1.00
3 Panel Design—per panel (Ven.).....	3.60	3.90	4.60	.90
4 to 6 Pan. Des. per pan. (Sol. or Ven.)	1.90	2.10	2.30	.60
For each additional panel over 6 panels, add per panel Solid or Veneered.....	1.30	1.40	1.60	.60

If Raise is wider than 2" and not over 3", add to the foregoing extras, per panel:

1 Panel.....	\$0.40
2 Regular Panel.....	.30
3, 4, 5, or 6 Panel.....	.20
For panels raised differently two sides, add to the regular raised panel extra, per panel.....	.50

Rule 29 Clipped Corner Raised Panels (See Sketch A)

Add per panel (4 Corners) Two Sides..... \$1.60

Rule 30 Blocking in Corner of Panels (See Sketch B)

Add per panel, All Woods, Solid Stuck, Two Sides..... 3.20
If Moulded, add in addition to the foregoing over the regular Moulded Extra,
per panel..... 1.00

Rule 31 Offsetting Corners of Panels (See Sketch C)

Figure widths of Stiles and Rails at widest point, and add per panel, Two
Sides, All Woods, in addition to the regular Flush Moulded Extra, Flush
Moulded..... 6.00



A



B



C

Rule 32 Irregular Shaped Panels

For small Sunken Triangle Panel at top of Gothic Doors, add extra per triangle,
One Side.....\$ 2.00

For Rectangular Suspended Panels (Per Sketch "X" below). If Flat Panel
and Solid Stuck, to basis list of door with equal number of panels, add... 12.00

For Diamond Shaped Suspended Panels (Per Sketch "Y" below). If Flat
Panel and Solid Stuck, to basis list of door with equal number of panels,
add..... 16.00

For Oval or Circle Shaped suspended Panels (Per Sketch "Z" below). If Flat
Panel and Solid Stuck, to basis list of door with equal number of panels,
add..... 16.00

Note: The extras on the foregoing Designs "X", "Y" and "Z", apply where
the irregular shaped Panel covers practically the full length of the door within the
frame, like the sketches. Where such panels are inserted in either the top or bottom
section of a door divided into a greater number of panels, deduct 35% from the
three foregoing extras.

For door with 4 triangular panels in cross-buck design (see sketch "X-X")
in lower half only. If flat panel and solid stuck, to basis list of a door
with equal number of panels, add..... 12.00

For raised panels in foregoing designs, add to the foregoing extras, in addition
to regular raised panel extras, Rule 28:

- | | |
|---------------------------------------|-------|
| (1)—Design "X", per door..... | 12.00 |
| (2)—Designs "Y" or "Z", per door..... | 6.00 |
| (3)—Design "X-X", per door..... | 3.00 |

For Octagonal shaped panels:

- | | |
|---|------|
| (1)—If flat panels and solid stuck, add per panel..... | 4.00 |
| (2)—If raised panels, add to the foregoing, per panel..... | 1.50 |
| (3)—For flush or raised mould around octagonal panels, add to the basis
moulding extras, (Rules 19, 21, 22 and 23), per panel..... | 1.50 |

For flush or raised moulding in foregoing designs, add to the regular moulding
extras for doors with equal number of panels:

- | | |
|----------------------------------|------|
| (1)—Designs "X" and "Y"..... | 50% |
| (2)—Design "Z"..... | 100% |
| (3)—Design "X-X", per panel..... | .90 |

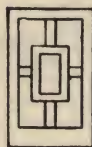
For special Gothic Head (See sketch "Y-Y"), either panel or sash door:

- | | |
|---|-------|
| (1)—If solid stuck, per head..... | 6.00 |
| per door..... | 12.00 |
| (2)—If raised panels, add in addition to regular raised panel extra Rule 28,
per door..... | 10.00 |
| (3)—If flush moulded, add per head..... | 4.00 |
| per door..... | 8.00 |

For doors with diamond shaped panels, (see sketch "Z-Z"):

- | | |
|--|------|
| (1)—If solid stuck, to the basis list of doors with equal number of panels,
add per panel..... | 3.50 |
| (2)—If raised panels, add in addition to regular raised panel extra Rule 28,
per panel..... | .80 |
| (3)—If moulded, add to the regular moulding basis for equal number of
panels, per panel, two sides..... | .90 |

For different width of stiles at panel than at light, add per door..... 5.00



X



Y



Z



XX



YY



ZZ

Rule 33 Single Doors To Represent a Pair

If made simply as a wide door, duplicating arrangement of panels, with top and bottom rails extending across center mullion, add regular extra for Wide Door, Plus double the Design extra for similar design of single door.

If made with double width center stile extending full height of door, and beaded to represent a pair, in addition to the foregoing, add..... \$3.50

For extra wide doors, made by doweling two doors together, with bead at joint, add per joint..... 3.50

Rule 34 Dutch Doors

	All Other Native Woods	Phil. Hdwd., Qtr. Oak, Qtr. Fig. Gum	African Mahogany, Am. Walnut, Mexican Mahogany
Cut through Center Rail, Not Rabtd..	\$2.00	\$2.10	\$2.30
Cut through Center Rail, Rabbeted...	3.00	3.10	3.30
NOTE—Above extras include wide Lock Rail.			
Shelf & Bracket One Side, add extra ..	5.00	5.50	6.50
Shelf & Bracket Two Sides, add to the One Side Basis.....	2.50	3.00	4.00

Rule 35 Cutting Small Light in Panels With Beads Two Sides

Rectangular Lights, add per light.....	\$1.00	\$1.10	\$1.30
Diamond Lights, add per light	1.60	1.70	2.00
Circle or Oval Lights, add per light.....	3.00	3.30	3.80

Rule 36 Segment and Circle Top Doors, Etc. (Sash Doors and Flat Panel Doors)

For Single Doors not over 3'6" Wide, for all Stock Wood, add per door:

For Special Woods see Extra below	If Square Head outside Special Head inside	In and Out	Standard Insert Frame Doors In and Out	For Flush or Raised Mould'g bordering on Special Tops, add to 1st or 2nd col.
Segment Top.....	\$4.95	\$ 5.80	\$11.55	\$4.15
Circle and Elliptic Tops....	9.90	11.55	21.45	6.60
Gothic and Tudor Tops....	10.70	11.55	21.45	8.25
Clipped Corner Top, per Corner.....	7.40	9.00	14.00	1.75
Rake Top.....	4.95	6.60	10.70	1.15
Peak Top.....	7.40	10.70	15.75	1.95

(If over 3'6" wide, add 10% for each 6" in width or multiple)

Extra for munt or rail bordering on irregular top, add for each rail or munt \$2.00

For Segment, Circle or Gothic Top Doors, in Pairs, double the foregoing extras and deduct..... 20%

(This deduction applies to first 3 columns only)

If Special Woods, add to the foregoing extras as follows:

Qtr. Oak, Qtr. Fig. Gum and Philippine Hardwood..... 15%

American Walnut, African and Mexican Mahogany..... 25%

(Other Native Woods take extras as shown above.)

For Munts bordering on special shaped heads, add per munt..... 2.00

If Special Tops on Raised Panel Door, add per panel bordering on head, in addition to the Raised Panel Basis (Rule 28) and the Special Top Extra shown above, per panel..... 1.00

For 3 special head lights, solid stuck, add for all 3 lights, per door (see Sketch No. 1)..... 13.50

For 4 special head lights, solid stuck, add for all 4 lights, per door (see sketch No. 2)..... 15.00

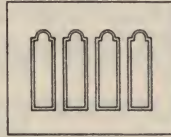
For 3 special head lights, solid stuck, add for all 3 lights, per door (see sketch No. 3)..... 11.50

Rule 36 (Continued) Segment and Circle Top Doors, Etc.

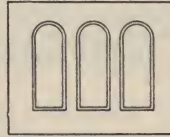
For 4 special head lights, solid stuck, add for all 4 lights, per door (see sketch No. 4)..... \$12.75



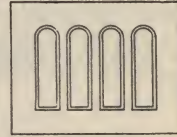
No. 1



No. 2



No. 3



No. 4

Rule 37 Louver Doors and Wood Grilles

Following extras are for Louver opening not wider than Two Feet. If wider than Two Feet see extras below.

Use Sash Door Extras for Designs (page 201) and add following extras for Louvers in place of glass (without deduction for beads).	All Other Native Woods	Phil. Hdwd., Qtr. Oak, Qtr. Fig. Gum	African Mahogany, Mexican Mahogany, American Walnut
If Louver is 12" high or under.....	\$3.00	\$3.60	\$4.40
For each additional 6" in height or fraction thereof, add.....	.60	.80	.90
If Louver opening is wider than 2 feet thus requiring Center Mullion, not over 12" high	3.80	4.40	5.60
If Louver opening is wider than 2 feet thus requiring Center Mullion, for each addi- tional 6" in Height or fraction thereof, add	.60	.80	.90
If Grille Construction, double the regular Louver basis.			
If "V" type Louver, double the regular Louver basis.			
If Sliding Panel of Standard Construction, add to the Louver Basis, per door (No Hard- ware nor Metal Track).....	4.00	5.20	6.50
If Metal Track, add.....	1.20	1.20	1.20
If 2 Wooded Louvers, add for each 12" in Height of Louver \$0.30.			
For Special Louvers, not otherwise provided for, flush with surface of stiles, add to regular basis 50%.			
For Special Louvers, not otherwise provided for, requiring dadoed or tenoned ends, add to regular basis 50%.			

Rule 38 Metal Ventilouwer

Preparing Door for Metal Ventilouwer, be- tween Stiles and Rails, beads 2/S, add per opening (Metal Ventilouwer not included)	\$0.60	\$0.80	\$0.90
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Note: This extra is to be added to the Panel Door Basis, that is, if opening above or below One Panel, use the One-panel extra plus the foregoing extra.

Rule 39 Hand Smoothing and Belt Sanding

Add for All Woods, per door:

	Belt Sanding	Hand Smoothing	If Moulded, add extra for Sanding to either column
Panel Doors—(1 to 3 Panels).....	\$.90	\$1.50	\$0.50
Panel Doors—(5 to 8 Panels).....	1.30	2.60	.80
1 Light Doors.....	.70	1.00	.50
Toilet and Dwarf Doors.....	.70	1.00	.40
Panel Transoms.....	.40	.60	.20
1 Light Transoms.....	.30	.40	.20

Rule 40

Rabbeting and Beading

	Plain Rabbeting	Rabbeting & Beading	Astragal Joint or Rule Joint
Add per Joint or pair.....	\$0.80	\$1.50	\$1.50
Minimum on any one order.....	3.00	4.00	4.00

If Rounded or Beveled Edges, add per edge \$0.30.

Rule 41

Banding Sliding Doors Two Sides

(Banding not over $\frac{3}{8}$ " x $2\frac{1}{2}$ ")

Add for each Lineal Foot around edge of door:

All Other Native Woods.....	\$0.14
Philippine Hardwood, Qtr. White Oak or Qtr. Fig. Red Gum.....	.16
African Mahogany.....	.20
American Walnut and Mexican Mahogany.....	.30

Rule 42

Astragals

Add for Stock Designs:

Minimum for Special Design \$4.00	All Other Native Woods	Phil. Hardwood, Qtr. Oak, Qtrd. Fig. Gum	African Mahogany, Am. Walnut, Mexican Mahogany
Single "T" Astr. $1\frac{3}{8}$ " or $1\frac{3}{4}$ "....	\$1.60	\$2.20	\$2.80
Single "T" Astragal, $2\frac{1}{4}$ ".....	1.80	2.40	3.20
Batten Astragal (half "T"), deduct 10% from the foregoing.			
Sliding Door Astr. (Per Set).....	2.00	2.60	3.60
If Two-Wooded Astragal, use Average and add.....	.30	.30	.30

Rule 43

Stools

Plain Stock One-member Stool.	\$0.60	\$1.00	\$1.20
Plain Stock with Dentil or Bead	1.00	1.50	1.70
Plain Stock with 3 or 4 square blocks below.....	1.00	1.50	1.70

Rule 44

Lugs—Top and Bottom

Cove and Bead or O. G. Lugs, add per door (Figure Ht. of Dr. excl. of lugs)...	\$1.50
For Extending Stiles to form a Square Vent opening below Bottom Rail, Sticking not cut out (Figure overall Ht. incl. extended Stiles).....	No Extra
For extending, etc., Sticking removed.....	.20

Rule 45

Blind Mortising and Tenoning

Add per Rail 20 cents. Minimum per door.....	\$0.80
If Wedged, per rail 10 cents. Minimum per door.....	.40

Rule 46

Squaring Door to Fit Jamb

Cut to exact size.....	\$0.50
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Rule 47

Mortising Door for Locks

But not housed for Face Plate, per door.....	\$0.40
If recessed for face plate, add to foregoing extra.....	.30
If necessary to square to fit Jamb, add per Rule 46.	

Rule 48	Hinge Cut	
Add per hinge.....		\$0.16
If necessary to square to fit Jamb, add per Rule 46.		

Rule 49	Letter Slots	
Straight Cut, add per opening.....		\$0.50
Medium Bevel Cut, add per opening.....		\$0.80
NOTE—Fitting hardware not included.		

Rule 50	Pegs, or Plugs	
For pegs flush with surface of door, add per peg.....		\$0.10
For pegs plain and projecting above surface of door, add per peg.....		.18
For pegs chiseled and projecting above surface of door, add per peg.....		.24

Rule 51	Cores Certain Specified Widths or Lengths	
Where cores must conform to any one specified width:		
For Panel Doors, add.....		\$0.50
Where cores must be of one piece full length of stiles and rails:		
If alternating pieces full length, add.....		1.20
If all pieces full length, add.....		2.40

Rule 52	Miscellaneous Rules	
	For Panel Doors	
Where specifications require any special arrangement of dowels, add per rail		
For double rows of dowels, add per rail.....		\$0.20
		.30

Rule 53		
For top and bottom edge strip extending across ends of stiles, add per door..		1.00

Rule 54		
For joints set in white lead or water-proof glue, add.....		.20

Rule 55		
For cutting off horns on ends of stiles, add.....		.20

Rule 56		
For varnishing or painting top and bottom edges, add.....		.20

Rule 57		
For high test water-proof glue to stand 48 hours soaking test, add.....		1.50

Rule 58	Center-Matched Panel Veneer	
For regular panel doors, all woods, add per door.....		.50
For panel sash doors, any design, all woods, add per door.....		.35

Rule 59	Staining and Priming	
See Rule F-28, page 230.		

Toilet and Dwarf Door Base List

(Solid and Veneered)

1 Panel, 2 Panel and 3X Panel designs. *(For greater number of panels see extra below.)

Styles not over 3½" Wide and Bottom Rail 5" Wide, Overall.

Lists include 3 ply flat panels not over ⅝" thick.

1⅛" Thick

1-0x1-6.....	\$2.20	1- 0x3-6.....	\$6.20	2- 0x4-6.....	\$10.00
1-2x1-6.....	2.50	1- 2x3-6.....	6.50	2- 2x4-6.....	10.30
1-4x1-6.....	2.80	1- 4x3-6.....	6.80	2- 4x4-6.....	10.60
1-6x1-6.....	3.10	1- 6x3-6.....	7.10	2- 6x4-6.....	10.90
1-8x1-6.....	3.40	1- 8x3-6.....	7.40		
		1-10x3-6.....	7.70	1- 0x5-0.....	9.20
1-0x2-0.....	3.20	2- 0x3-6.....	8.00	1- 2x5-0.....	9.50
1-2x2-0.....	3.50	2- 2x3-6.....	8.30	1- 4x5-0.....	9.80
1-4x2-0.....	3.80	2- 4x3-6.....	8.60	1- 6x5-0.....	10.10
1-6x2-0.....	4.10	2- 6x3-6.....	8.90	1- 8x5-0.....	10.40
1-8x2-0.....	4.40			1-10x5-0.....	10.70
		1- 0x4-0.....	7.20	2- 0x5-0.....	11.00
1-0x2-6.....	4.20	1- 2x4-0.....	7.50	2- 2x5-0.....	11.30
1-2x2-6.....	4.50	1- 4x4-0.....	7.80	2- 4x5-0.....	11.60
1-4x2-6.....	4.80	1- 6x4-0.....	8.10	2- 6x5-0.....	11.90
1-6x2-6.....	5.10	1- 8x4-0.....	8.40		
1-8x2-6.....	5.40	1-10x4-0.....	8.70	1- 0x5-6.....	10.20
		2- 0x4-0.....	9.00	1- 2x5-6.....	10.50
1- 0x3-0.....	5.20	2- 2x4-0.....	9.30	1- 4x5-6.....	10.80
1- 2x3-0.....	5.50	2- 4x4-0.....	9.60	1- 6x5-6.....	11.10
1- 4x3-0.....	5.80	2- 6x4-0.....	9.90	1- 8x5-6.....	11.40
1- 6x3-0.....	6.10			1-10x5-6.....	11.70
1- 8x3-0.....	6.40	1- 0x4-6.....	8.20	2- 0x5-6.....	12.00
1-10x3-0.....	6.70	1- 2x4-6.....	8.50	2- 2x5-6.....	12.30
2- 0x3-0.....	7.00	1- 4x4-6.....	8.80	2- 4x5-6.....	12.60
2- 2x3-0.....	7.30	1- 6x4-6.....	9.10	2- 6x5-6.....	12.90
2- 4x3-0.....	7.60	1- 8x4-6.....	9.40		
2- 6x3-0.....	7.90	1-10x4-6.....	9.70		

For smaller or intermediate sizes use next larger listed size.

For the foregoing items, if ¾" thick, deduct..... 10%

For the foregoing items, if 1¼" or 1⅝" thick, Solid, add..... 10%

For the foregoing items, if 1¼" or 1⅝" thick, Veneered..... No Extra

For the foregoing items, if 1¾" thick, Solid, add to the 1⅝" basis..... 25%

For the foregoing items, if 1¾" thick, Veneered, add to the 1⅝" basis..... 15%

For full ⅝" Veneers, add to the foregoing list..... 20%

For Standard ¼" Veneers, add to the foregoing list..... 30%

For Flush or Raised Molding, deduct from the Molding Extra for a Regular Panel Door of the same design..... 20%

Extras

For Raised Panels, use 75% of the extras shown under Rule 28, page 213.

For Stationary Slats instead of Panels, add extra for each foot or fraction thereof in height of Slats:	All Other Native Woods	Phil. Hrdwd., Q. S. Oak, Q. S. Fig. Gum	African Mahogany, Am. Walnut, Mexican Mahogany
Per Foot or fraction thereof.....	\$0.60	\$0.80	\$1.00
Minimum.....	1.20	1.40	1.80

If two rows of slats are required to match 2 Vertical Panels or 4 Regular Panel Doors use Double the foregoing extras.

*For each Additional Panel over Three (3) Panels, add per door All Woods \$0.40

For O. G. Lugs, top and bottom (heights given do not include lugs), add per door..... \$1.50

For Hand Smoothing, and Belt Sanding, See Rule 39, page 216.

Transoms and Hardwood Sash Base List

Stiles and Top Rail not over 2½" wide, Bottom Rail not over 3½" wide, overall. One Light—Beads included—Solid or 2-Ply Construction. If Wider Frame than listed, add 5% for each ½" or fraction on stiles and 5% for each ½" or fraction on rails.

Extra for Panel Transoms is based on ⅝" 3-Ply Panels.

Woods	List prices are per 100 Lineal Inches around the outside measurement of sash. Minimum per sash, 80 Lineal Inches.		
	1 Light 1½"	1 Light 1¾"	If Pan. Transoms, add to one light list
Unselected Birch.....	\$2.55	\$3.00	\$0.90
Unselected Gum.....	2.40	2.85	.75
Red Gum.....	2.85	3.15	1.05
Plain Red Oak.....	2.85	3.45	1.35
Yellow Pine.....	2.25	2.70	.90
Fig. Red Gum, Rotary-cut.....	3.15	3.45	1.35
White or Red Birch.....	2.85	3.75	1.20
Brown Ash.....	2.55	3.30	1.05
White Oak.....	2.85	3.75	1.65
Qtr. White Oak.....	3.60	4.35	1.80
Philippine Hardwood.....	2.85	3.60	1.35
Qtr. Fig. Red Gum.....	3.60	4.35	1.65
African Mahogany.....	5.40	6.60	1.80
Native Walnut.....	5.75	6.95	2.00

For Standard ⅛" Veneered Construction, add to the foregoing list..... \$0.45

For 2¼" thick Transoms, Solid or Veneered, add to the 1¾" Ven. Basis.... 10%

EXTRAS: Transom Flush Moulding Extras

Add net per transom (One-light design). Moulding not over 1¼" wide, Two Sides:

Unselected Birch, Unselected Gum, Yellow Pine and White Pine.....	\$1.00
Red Gum, Red Oak and Brown Ash.....	1.10
All Other Native Woods.....	1.20
Philippine Hardwood, White Oak and Qtr. White Oak.....	1.50
African Mahogany.....	1.80
American Walnut.....	1.80
For Raised Mould add to the foregoing Flush Mould extras.....	40%

Divided Lights

For divided lights in transoms use regular door extras, see page 205, Rules 8 and 9.

Segment and Circle Top Transoms

Use Regular Door Basis, see Page 215, Rule 36, less..... 40%

Miscellaneous Transom Extras:

Thick Panels	Use ⅓ of door extras under Rule 25.
Thick Veneers	If ¼", add 10% to Standard ⅛" Basis.
Raised Panels	Use nearest corresponding size of Panel per Rule 28.
Two Woods	Use average and add per transom 20 cents.
Spec. Sticking	Use 50% of full size door extras per Rule 5.

K. D. Veneered Door Stock Base List

Standard Face Veneers $\frac{1}{8}$ " Rotary-Cut or Sawn at Manufacturer's Option.

Width	List prices per 100 Lineal Feet.	
	$1\frac{3}{4}$ "	$1\frac{1}{4}$ "
$4\frac{7}{8}$ " Stiles.....	\$ 54.75	\$ 71.20
$5\frac{5}{8}$ " Stiles.....	59.00	76.45
$6\frac{1}{8}$ " Stiles.....	61.60	79.40
$6\frac{5}{8}$ " Stiles.....	64.10	82.60
$4\frac{7}{8}$ " Rails.....	46.60	62.35
$5\frac{5}{8}$ " Rails.....	49.60	65.70
$6\frac{1}{8}$ " Rails.....	53.45	70.95
$6\frac{5}{8}$ " Rails.....	55.25	72.65
$7\frac{1}{8}$ " Rails.....	58.60	76.20
$7\frac{5}{8}$ " Rails.....	60.65	80.15
$8\frac{1}{4}$ " Rails.....	65.20	85.70
$8\frac{5}{8}$ " Rails.....	67.05	88.05
$9\frac{5}{8}$ " Rails.....	73.65	99.90
$9\frac{7}{8}$ " Rails.....	80.65	103.45
$11\frac{5}{8}$ " Rails.....	84.00	112.50
$12\frac{1}{8}$ " Rails.....	87.75	116.50
$12\frac{5}{8}$ " Rails.....	91.50	121.00
$14\frac{5}{8}$ " Rails.....	106.25	138.25
$15\frac{5}{8}$ " Rails.....	114.75	148.50
$16\frac{5}{8}$ " Rails.....	128.50	164.25
$18\frac{5}{8}$ " Rails.....	156.50	196.25
$19\frac{5}{8}$ " Rails.....	167.00	208.25
$20\frac{5}{8}$ " Rails.....	189.25	233.50

For each $\frac{1}{2}$ " or fraction thereof in thickness over $1\frac{3}{4}$ " thick, use same differential as between $1\frac{3}{8}$ " and $1\frac{3}{4}$ " lists shown.

All Lengths of Stiles and Rails to be figured at next full inch, that is $7\frac{1}{2}$ " Stiles will be figured as $7\frac{1}{2}$ ".

For Stiles over 8'0" long, add to above list for each additional 6" or fraction thereof, per 100 Lineal Feet. \$ 8.00

For Rails over 2'6" long, add to above list for each additional 6" or fraction thereof, per 100 Lineal Feet, as follows:

$4\frac{1}{8}$ " and Under.....	2.50
$5\frac{1}{2}$ " to $6\frac{5}{8}$ ".....	4.00
$7\frac{1}{8}$ " to $9\frac{1}{8}$ ".....	7.00
$11\frac{5}{8}$ " to $14\frac{5}{8}$ ".....	10.00
$15\frac{5}{8}$ " to $18\frac{5}{8}$ ".....	15.00
Over $18\frac{5}{8}$ ".....	20.00

All Sizes given are rough trimmed sizes and with no machine work included.

When furnished solid stuck, dimensions will be approximately $\frac{1}{8}$ " less.

Extras

If Stuck with O. G., C & B, B & C, Ovolo or Square Sticking, add per 100 Lineal Feet. \$0.90

Foregoing lists are for Standard $\frac{1}{8}$ " Veneers, either Rotary-cut or Sawn Veneers at manufacturer's option.

Heavy Veneers: For $\frac{1}{4}$ " Veneers, before sanding, add of the $1\frac{3}{4}$ " list. 15%
 For $\frac{3}{16}$ " Veneers, before sanding, add of the $1\frac{3}{4}$ " list. 20%
 For $\frac{1}{2}$ " Veneers, before sanding, add of the $1\frac{3}{4}$ " list. 25%

Vertical Grain Veneers on Rails:

For vertical grain veneers on rails, add per rail.30

Stock Veneered Two Woods, figure the Average for the Two Woods, and add per 100 Lineal Feet. 5.00

Intermediate Widths use list of the next higher listed size.

For total quantities of less than 500 Lineal Feet on any one order, add. 10%

Index—Flush Doors

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Standard Door Guarantee

All doors produced by members of the National Door Manufacturers Association are guaranteed by the manufacturer to be of good material and workmanship, free from defects which render them unserviceable or unfit for the use for which they are intended. Natural variations in the color or texture of the wood are not to be considered as defects.

Doors must be accorded reasonable treatment by the purchaser. Doors must not be stored in damp warehouses or placed in moist or freshly plastered buildings, or subjected to abnormal heat, dryness or humidity. The structural strength of the door must not be impaired in the fitting of the door or the application of hardware. The manufacturer will not assume responsibility for doors which become defective from these causes. Top and bottom edges of all doors must be thoroughly painted or varnished to prevent undue absorption of moisture.

A warp or twist of not to exceed $\frac{1}{4}$ " shall not be considered a defect.

Doors must be inspected upon arrival, before being fitted or hung, and all claims or complaints must be filed before painter's finish is applied.

The manufacturer agrees to repair or replace in the white, without charge, any door found to be defective within the meaning of this guarantee.

Doors must not be repaired or replaced without first obtaining the consent of the manufacturer.

(See Interpretation, page 194)

Flush Door Base List

1 $\frac{3}{4}$ " Thick

For unlisted sizes, use next higher list.

Width	Height										
	6-0	6-2	6-4	6-6	6-8	6-10	7-0	7-2	7-4	7-6	8-0
1- 0.....	\$10.50	\$10.60	\$10.70	\$10.80	\$10.90	\$11.00	\$11.20	\$11.40	\$11.60	\$11.80	\$12.80
1- 6.....	12.00	12.10	12.20	12.40	12.60	12.90	13.10	13.30	13.60	13.90	14.90
1- 8.....	12.90	13.00	13.10	13.30	13.50	13.80	14.00	14.20	14.50	14.80	15.80
1-10.....	13.70	13.80	13.90	14.10	14.30	14.60	14.80	15.20	15.50	15.80	16.80
2- 0.....	14.40	14.50	14.60	14.80	15.00	15.30	15.50	15.90	16.20	16.50	17.50
2- 2.....	15.00	15.10	15.20	15.50	15.70	16.00	16.20	16.70	17.00	17.30	18.30
2- 4.....	15.60	15.70	15.80	16.20	16.40	16.70	16.90	17.50	17.80	18.10	19.10
2- 6.....	16.20	16.30	16.40	16.90	17.10	17.40	17.60	18.30	18.60	18.90	19.90
2- 8.....	16.80	16.90	17.00	17.60	17.80	18.10	18.30	19.10	19.40	19.70	20.70
2-10.....	17.40	17.50	17.60	18.30	18.50	18.80	19.00	19.90	20.20	20.50	21.50
3- 0.....	18.00	18.10	18.20	19.00	19.20	19.50	19.70	20.70	21.00	21.30	22.30
3- 2.....	18.90	19.00	19.10	20.00	20.20	20.50	20.70	21.80	22.10	22.40	23.50
3- 4.....	19.80	19.90	20.00	21.00	21.20	21.50	21.70	22.90	23.20	23.50	24.70
3- 6.....	20.70	20.80	20.90	22.00	22.20	22.50	22.70	24.00	24.30	24.60	25.90
3- 8.....	21.90	22.00	22.10	23.30	23.50	23.80	24.00	25.40	25.70	26.00	27.40
3-10.....	23.10	23.20	23.30	24.60	24.80	25.10	25.30	26.80	27.10	27.40	28.90
4- 0.....	24.30	24.40	24.50	25.90	26.10	26.40	26.60	28.20	28.50	28.80	30.40

Note: For larger than listed sizes see Rule F-1.

Flush Transoms and Flush Toilet Door Base List

1 $\frac{3}{4}$ " Thick

For unlisted sizes, use next higher list.

	1-0	1-6	2-0	2-6	3-0	3-6	4-0	4-6	5-0	5-6
1- 0.....	\$2.10	\$2.35	\$2.45	\$3.00	\$3.70	\$4.55	\$5.55	\$7.05	\$8.50	\$10.00
1- 2.....	2.10	2.55	2.75	3.40	4.15	5.05	6.15	7.65	9.00	10.40
1- 4.....	2.10	2.75	3.10	3.80	4.65	5.60	6.75	8.25	9.50	10.80
1- 6.....	2.35	2.95	3.45	4.25	5.15	6.15	7.35	8.85	10.00	11.25
1- 8.....	2.35	3.15	3.70	4.55	5.55	6.55	7.80	9.45	10.65	12.00
1-10.....	2.35	3.30	3.95	4.90	5.95	7.05	8.30	10.05	11.30	12.80
2- 0.....	2.45	3.45	4.25	5.25	6.35	7.55	8.80	10.65	12.00	13.60
2- 2.....	2.60	3.70	4.55	5.60	6.75	8.00	9.35	11.25	12.50	14.05
2- 4.....	2.80	3.95	4.90	6.00	7.20	8.50	9.90	11.85	13.00	14.50
2- 6.....	3.00	4.25	5.25	6.40	7.65	9.00	10.50	12.50	13.50	15.00
2- 8.....	3.25	4.55	5.60	6.80	8.10	9.55	11.10	13.25	14.15	15.65
2-10.....	3.45	4.85	5.95	7.20	8.60	10.10	11.70	13.90	14.80	16.30
3- 0.....	3.70	5.15	6.35	7.65	9.10	10.70	12.30	14.60	15.50	17.00
3- 2.....	3.95	5.45	6.75	8.10	9.60	11.30	12.90	15.30	16.30	17.80
3- 4.....	4.25	5.80	7.15	8.55	10.15	11.90	13.55	16.00	17.15	18.65
3- 6.....	4.55	6.15	7.55	9.00	10.70	12.50	14.30	16.70	18.00	19.50
3- 8.....	4.85	6.55	7.95	9.50	11.20	13.10	15.05	17.40	19.00	20.50
3-10.....	5.20	6.95	8.35	10.00	11.75	13.70	15.80	18.10	20.00	21.50
4- 0.....	5.55	7.35	8.80	10.50	12.30	14.30	16.60	18.80	21.00	22.50

Rule F-1 Doors Oversize

If over 4'0" to 4'11" wide, inclusive, add to the above list for each 2" in width \$2.25

If 5'0" or over wide, add to the above list for each 2" in width 4.00

(Note: This \$4.00 extra applies for each 2" in width over 4-0 wide)

If over 8'0" to 12'0" high, use sawed veneer basis and add to the above list for each 6" in height or fraction thereof 3.00

If over 12'0" to 16'0" high, use sawed veneer basis and add to the above list for each 6" in height or fraction thereof 4.00

Flush Door Extras

Rule F-2 Thickness

All Flush Door lists cover 1 $\frac{3}{4}$ " thickness only.

Rule F-3 Two Woods

Figure the average of both woods and add per door \$0.70

Rule F-4 Light Openings with Sunken Beads Two Sides

(See extra below for Raised Beads)

With Stock Glass Bead, unless otherwise specified, add per Light:	All Other Woods	Red or Wh. Birch, Qtr. Wh. Oak, Phil. Hdwd., Cypress, Chestnut	African Mahogany, Mexican Mahogany, American Walnut
One Rectangular Light	\$1.30	\$1.40	\$1.60
One Rectangular Light (No Beads)80	.80	.80
Two or more Rectangular Lights out of solid (Not made by inserting small bars) add per light	1.00	1.10	1.30
Two or more Rectangular Lights as above if staggered, add per light	1.30	1.40	1.60
Divided Rectangular Lights with beads (Made by inserting bars in a One Light Door) add to the One Light no bead extra per light . .	.50	.60	.70
If foregoing furnished without beads, deduct per light20	.26	.32
If Two Wooded Lights, use average of both woods and add per light10	.10	.10
Oval Light, Beads 2/S	9.80	10.40	11.10
*Circle Light, (8") Beads 2/S	5.20	5.90	6.50
*Circle Light, (8" to 14") Beads 2/S	6.50	7.20	7.80
*Circle Light, (14" to 20") Beads 2/S	7.80	8.50	9.10
*If no Beads Required, deduct	2.60	2.60	2.60
Segment Top Light, Beads 2/S	5.20	5.60	6.00
Circle Top or Gothic Light, Beads 2/S	6.50	7.00	7.80
Peak Bottom Light	2.60	2.90	3.30
Two or more Peak Bottom lights, add per light	2.30	2.60	3.00
Peak Head Light	2.60	2.90	3.30
Peak Top and Bottom Light	3.50	3.80	4.30
Single Diamond Light	3.00	3.30	3.80
Hexagonal Light	6.00	6.50	7.50
Octagonal light	7.00	7.50	8.50
If beads are raised above surface of door, add per light to the foregoing extras:			
For Regular Rectangular Lights30	.40	.50
For other Lights formed by straight beads40	.50	.60
For other Lights formed by curved beads50	.60	.70
Banding around Light Opening Rabbeted or Plain	1.00	1.30	1.60
Copper Strip at bottom of Light Opening30	.30	.30

Flush Door Extras (Continued)

Rule F-5 Flush Moulding Wider than $\frac{3}{4}$ " and Fillet

(Add to Light Extra, as in Rule F-4)

	All Other Woods	Red or Wh, Birch, Qtr. Wh. Oak, Phil. Hdwd. Cypress, Chestnut	African Mahogany, Mexican Mahogany, American Walnut
If Fillet around opening.....	\$0.60	\$0.60	\$0.60
If Flush Mold 2/S over $\frac{3}{4}$ " wide around light opening, add to regular One Light, Beads 2/S basis, for each $\frac{1}{4}$ " in width or fraction over $\frac{3}{4}$ " wide.....	.20	.24	.36

Rule F-6 Mirror Doors

For Sunken Mirror, with beads, add.....	\$6.00	\$6.20	\$6.50
(This construction is not guaranteed)			
For Mirror Moulding of Stock Pattern planted on face of door.....	1.65	1.90	2.40

Rule F-7 Louver Doors and Wood Grilles

For Louver Opening, no beads, add per opening.....	\$0.60 \$0.80	\$0.60 \$0.80	\$0.60 \$0.80
For Louver Opening, beads 2/S, use Rect. Light Extra.....			
For Wood Louver inserted add 80 cents for opening plus following extras for Wood Louver not wider than two feet. (If wider than two feet see extras below):			
If Louver is 12' high or under.....	3.00	3.60	4.40
For each additional 6' in height or fraction thereof, add.....	.60	.80	.90
If Louver Opening is wider than 2 feet thus requiring Center Mullion, not over 12' high	3.80	4.40	5.60
If Louver Opening is wider than 2 feet thus requiring Center Mullion, add for each additional 6' in height or fraction thereof	.60	.80	.90
If Grille Construction, double the regular Louver basis above.			
For "V" type Louvers, double the regular Louver basis above.			
If two Wooded Louvers, add for each 12' in height of Louver.....			\$0.30
For Special Louvers not otherwise provided for, flush with surface of stiles, add to regular basis.....			50%
For Special Louvers not otherwise provided for, requiring dadoed or tenoned ends, add to regular basis.....			50%

Rule F-8 Irregular Top Doors

(With Hardwood exposed top edge)

(See note below regarding pine exposed top edge)

Segment Top.....	\$3.00	\$3.50	\$4.20
Circle Top.....	3.50	4.00	4.70
Peak Top.....	3.00	3.50	4.20
Gothic Top.....	3.50	4.00	4.70
If W. P. P. Core exposed top edge, deduct from the foregoing extras.....	1.50	2.00	2.70
Preparing doors with special head to permit being cut for circle or other irregular top:			
(1)-Hardwood exposed top edge, add per end	2.00	2.50	3.20
(2)-Pine exposed top edge, (solid rail) add per end.....	1.00		

Flush Door Extras (Continued)

Rule F-9

Three Ply Doors

	All Other Woods	Qtr. Wh. Oak, Phil. Hdwd., Cypress, Chestnut	African Mahogany, Mexican Mahogany, American Walnut
Add to list of Regular Flush Door, per Door.....	\$ 9.00	\$10.00	\$12.00
If Screwed and Plugged, add per door	19.00	20.00	22.00
Note: The latter extra includes the three-ply Feature.			

Rule F-10

Wide Edge Strips

To allow cutting down width of door:	W. P. Pine			
For 2" in width.....	\$0.20	\$0.40	\$0.50	\$0.60
For 4" in width.....	.40	.80	1.00	1.20
For 6" in width.....	.60	1.20	1.50	1.80
To allow cutting down height of door:				
For 2" in height.....	.10
For 4" in height.....	.20
For 6" in height.....	.30

Rule F-11

For "V" Grooves

For regular "V" grooves, add for heavy veneers of sufficient thickness to allow grooving, and add per groove per side not over ¼" wide, all woods:	
For 25 or more doors, per groove.....	\$0.16
For less than 25 doors, per groove.....	.24
If joint of veneer must coincide with groove, triple the foregoing extras.	
For horizontal and diagonal "V" grooves, add per groove.....	.20
For stopped "V" grooves, add per groove.....	.30
For grooves of special design and wider than ¼", add per groove for each ¼" in width, all woods (See note below).....	.40
For Mould set in, add to the above extra, per inset.....	.50
Note: In addition to foregoing extra, add for special knives, per setup.....	5.00

Rule F-12

False Top or Bottom Rail

Add per rail 1/S, in addition to regular "V" joint and heavy veneer extra, all woods.....	\$1.00
--	--------

Rule F-13

Cross Banding

For Flush Doors made with concealed cross banding:	
add per door containing 12 or more square feet.....	\$1.30
add per door containing 5 to 12 square feet.....	.80
add per door containing less than 5 square feet.....	.60
Thicker crossbanding:	
¾" thick, add per door.....	.80

Rule F-14

Lugs or Horns

(At Top or Bottom)

	Square Lugs	Shaped or Band-Sawed Lugs
Add for one end of door only.....	\$0.40	\$0.70
Add for both ends of door.....	.80	1.40

Rule F-15

Hand Smoothing or Belt Sanding

For Belt Sanding, add per door.....	\$0.70
For Hand Smoothing, add per door.....	1.00

Flush Door Extras (Continued)

Rule F-16 Doors Flush 1/S, Paneled 1/S (Not Guaranteed)

Figure as Flush Door and add per door:

For 1 Panel 1/S, (Mould not over $\frac{3}{4}$ " on Panel Side)	\$ 7.00
For 2 Panel 1/S, (Mould not over $\frac{3}{4}$ " on Panel Side)	8.00
For 5X Panel 1/S, (Mould not over $\frac{3}{4}$ " on Panel Side)	11.00
For 6 regular Panel 1/S, (Mould not over $\frac{3}{4}$ " on Panel Side)	12.00
For 8 regular Panel 1/S, (Mould not over $\frac{3}{4}$ " on Panel Side)	14.00
For Inner Frame 1/S, (Mould not over $\frac{3}{4}$ " on Panel Side)	11.00
For mould wider than $\frac{3}{4}$ " apply panel door extras, Rules 19 to 23, inclusive, pages 208 to 211.	

Rule F-17 Inlay Extras

Designs (See Details page 228)	50 Sides and over	25 to 49 Sides (Incl.)	10 to 24 Sides (Incl.)	1 to 9 Sides (Incl.)
No. 50 (3 Ply), add per side.....	\$2.10	\$ 2.20	\$ 2.30	\$ 2.40
No. 50 (Ebonized Wood), add per side.....	2.10	2.20	2.30	2.40
No. 50 (Holly), add per side.....	1.80	1.90	2.00	2.10
No. 51, add per side.....	3.90	4.10	4.30	4.50
No. 52, add per side.....	5.40	5.70	5.85	6.00
No. 53, add per side.....	9.00	9.45	9.75	10.05
No. 54, add per side.....	9.75	10.20	10.95	11.55
No. 55, add per side.....	4.80	5.10	5.40	5.70
No. 56, add per side.....	6.60	7.05	7.50	7.95
No. 57, add per side.....	7.05	7.50	7.95	8.40
No. 58, add per side.....	9.75	10.35	10.95	11.55
No. 59, add per side.....	7.80	8.25	8.70	9.15
No. 60, add per side.....	9.75	10.35	10.95	11.55
No. 61, add per side.....	7.80	8.25	8.70	9.15
For $\frac{1}{2}$ " wide inlay strips, full length of door, add per strip one side, any wood, single ply.....	2.10	2.25	2.40	2.55
For $\frac{1}{2}$ " wide inlay strips, full length of door, add per strip one side, any wood, three ply.....	3.00	3.15	3.30	3.45
If $\frac{3}{4}$ " wide, add to last two extras per line, one side \$0.30.				

For inlaying after staining, see rule F-28.

Foregoing extras are for inlays forming one panel. If inlaid to represent 2 or more panels per side, add to foregoing extras for each extra panel **50%**.

For Numeral Inlays, with plain rectangular background, (not over 3 numerals), add per side..... \$6.75

For each additional Letter or Numeral, add each..... 1.50

Rule F-18 Lead Lined Doors

	Lead (per square foot)			
Add per square foot in addition to the full basis list of a regular flush door of the same wood and thickness:	$\frac{1}{16}$ "	$\frac{1}{8}$ "	$\frac{3}{16}$	$\frac{1}{4}$ "
CAUTION: Extra weight of lead must be taken into account in figuring freight.....	\$3.00	\$4.00	\$5.00	\$6.00
For Rectangular Light opening in lead lined doors, add to regular Rectangular Light basis of same wood.....	\$2.00			
Weight of lead per square foot.....	4#	8#	12#	16#

Flush Door Inlay Details

(See Rule F-17, page 227)



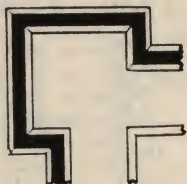
No. 50



No. 51



No. 52



No. 53



No. 54



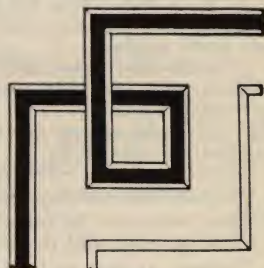
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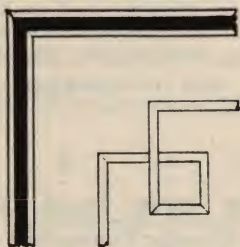
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No. 57



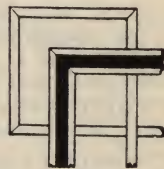
No. 58



No. 59



No. 60



No. 61

Flush Door Extras (Continued)

Rule F-19

Rabbeting and Beading

	Plain Rabbeting	Rabbeting and Beading	Rule Joint
Add per Joint or Pair.....	\$0.80	\$1.50	\$1.50
Minimum on any one order.....	3.00	4.00	4.00
If rounded or beveled edges, add per edge \$0.30.			

Rule F-20

Astragals

Add for Stock Designs:

(Add per Joint)

Minimum for Special Design \$4.00	All Other Woods	Qtr. Wh. Oak, Phil. Hdwd., Cypress, Chestnut	African Mahogany, Mexican Mahogany, American Walnut
Single "T" Astragal 1 $\frac{3}{8}$ " or 1 $\frac{3}{4}$ ".....	\$1.60	\$2.20	\$2.80
Single "T" Astragal 2 $\frac{1}{4}$ ".....	1.80	2.40	3.20
Batten Astragal (half "T") deduct 10% from the foregoing.			
Sliding Door Astragal, per set.....	2.00	2.60	3.60
Two Wooded Astragal use average and add..	.30	.30	.30

Rule F-21

Stools

Plain Stock One-member Stool.....	\$0.60	\$1.00	\$1.20
Plain Stock with Dentil or Bead.....	1.00	1.50	1.70
Plain Stock with 3 or 4 square blocks below..	1.00	1.50	1.70

Rule F-22

Dutch Doors

Cut through Center Rail, Not Rabbeted....	\$1.50	\$1.60	\$1.80
Cut through Center Rail, Rabbeted.....	2.50	2.60	2.80
NOTE—Above extras include wide Lock Rail.			
Shelf and Bracket One side, add extra.....	5.00	5.50	6.50
Shelf and Bracket Two Sides, add to the One Side Basis.....	2.50	3.00	4.00

Rule F-23

For Stile and rail framed-up core construction, add (for dowel construction) \$1.70
(for mortise and tenon construction) 2.70

Rule F-24

When crossbanding is omitted, add the framed-up core extra, then deduct \$1.30

Rule F-25

For high test water-proof glue, to stand 48 hour soaking test, add..... \$2.10

Rule F-26

Where Flush Door cores must conform to a specified width, add..... \$1.00

Where Flush Doors must have alternating core strips of one full length piece
add..... 1.80

Where Flush Doors must have all core strips of one full length piece, add..... 3.60

Rule F-27

Bent Face Flush Doors

Add to the basis list of the plain flush door of same wood and design:

For the first door..... \$100.00
For each additional door of the same radius on the same order..... 40.00

Rule F-28 Staining, Priming, Etc.

Note: In addition to any of the following extras for stain or natural finishes, add the extras for belt sanding. (Rule 39, pg. 216 or Rule F-15, pg. 226)
 (Rule 39, pg. 216 or Rule F-15, pg. 226)

Stain and Shellac

The following extras cover staining and priming of faces only.

Minimum on any one order for any one kind of finish..... \$10.00

	1-49 Doors	50 Doors and Over
Flush door not inlaid.....	\$1.60	\$1.30
Flush door inlaid.....	2.00	1.70
Flush transom not inlaid.....	.70	.60
Flush transom inlaid.....	1.00	.80
One panel door.....	1.70	1.40
One long light door.....	1.30	1.10
Two panel door.....	1.90	1.60
Three panel door.....	2.20	1.80
Five cross panel door.....	2.30	1.90
Six panel door.....	2.40	2.00
French door.....	3.10	2.60
If Louvers, add to above.....	.90	.70

Acid Stain, Filler and Shellac

The following extras cover staining and priming of faces only.

Minimum on any one order for any one kind of finish..... \$20.00

Flush door not inlaid.....	\$3.10	\$2.60
Flush door inlaid.....	3.60	3.00
Flush transom not inlaid.....	1.20	1.00
Flush transom inlaid.....	1.60	1.30
One panel door.....	3.20	2.70
One long light door.....	2.30	1.90
Two panel door.....	3.40	2.80
Three panel door.....	3.50	2.90
Five cross panel door.....	4.20	3.50
Six panel door.....	4.30	3.60
French door.....	5.80	4.80
If Louvers, add to above.....	1.20	1.00

Combined Oil Stain with Filler and Shellac

The following extras cover staining and priming of faces only.

Minimum on any one order for any one kind of finish..... \$18.00

Flush door not inlaid.....	\$2.30	\$1.90
Flush door inlaid.....	2.90	2.40
Flush transom not inlaid.....	1.10	.90
Flush transom inlaid.....	1.20	1.00
One panel door.....	2.40	2.00
One long light door.....	1.90	1.60
Two panel door.....	2.80	2.30
Three panel door.....	2.90	2.40
Five cross panel door.....	3.50	2.90
Six panel door.....	3.70	3.10
French door.....	4.60	3.80
If Louvers, add to above.....	1.00	.80

Rule F-28 (Continued)

Prime 1 Coat Lead and Oil

Minimum on any one order for any one kind of finish. **\$5.00**

	1-49 Doors	50 Doors and Doors
Flush door not inlaid.	\$0.70	\$0.60
Flush transom not inlaid.40	.30
One panel door.80	.70
One long light door.70	.60
Two panel door.	1.00	.80
Three panel door.	1.10	.90
Five cross panel door.	1.20	1.00
Six panel door.	1.20	1.00
French door.	1.60	1.30
If Louvers, add to above.60	.50

For Stall or Toilet doors containing less than 12 square feet use 60% of the full size door basis of the same type.

For Panel and Light Transoms use Flush Transom basis.

If only the panels of a door are primed or stained, before assembly, deduct 50% from the extras for the types shown above, and add 30 cents per door.

If Panels are stained or primed before assembly, apply extras above and add 30 cents per door.

Memoranda

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Memoranda

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